

Secop strives to be the first choice for partners searching for leading-edge refrigeration solutions and premium customer experience.

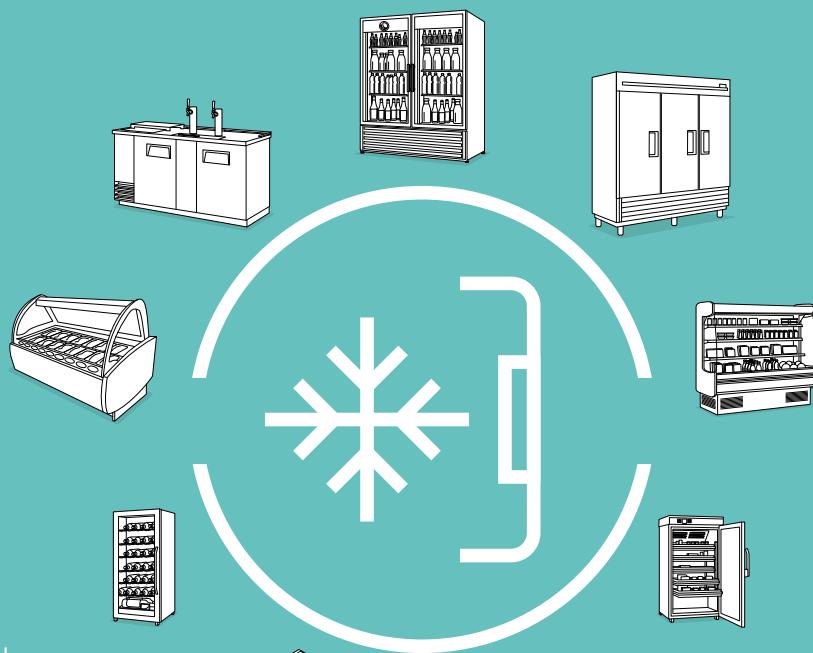
Secop is committed to delivering advanced refrigeration compressors and controls, providing customers tailored sustainable solutions for light commercial, battery-driven, and special cooling applications.

# HERMETIC COMPRESSORS

## HFC, HC REFRIGERANTS | 60 Hz

**SECOP**

R134a · R513A | R404A · R452A | R290 | R600a



208-230V · 60 Hz  
220-240V · 50/60 Hz  
200-240V · 50/60 Hz  
115-127V · 60 Hz | 110-127V · 50/60 Hz



ENERGY  
OPTIMIZED



WIDE APPLICATION  
RANGE



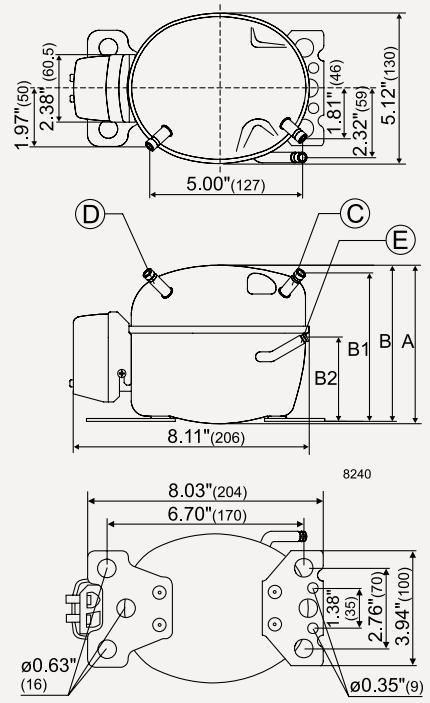




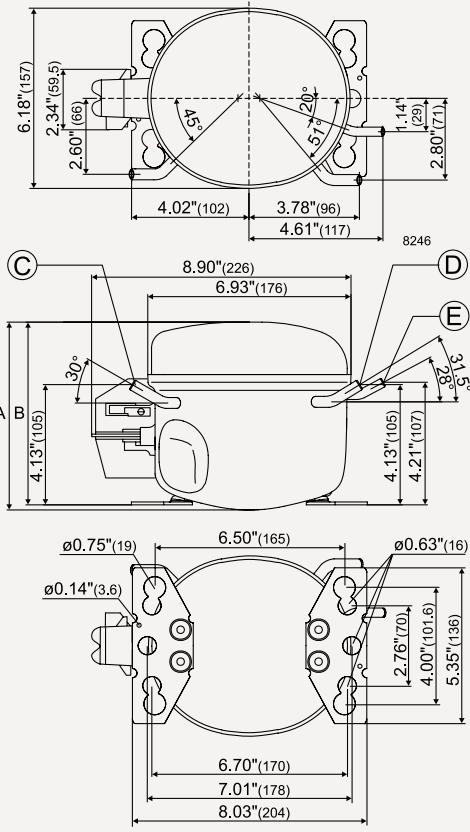




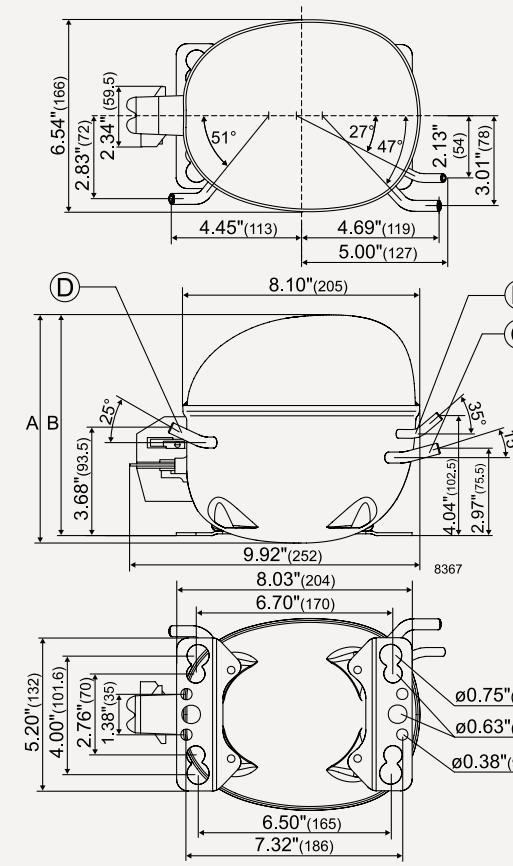
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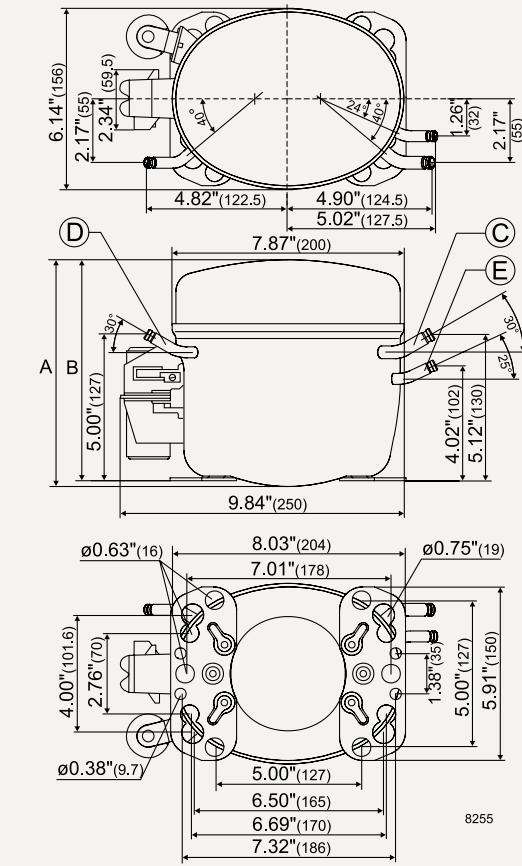
TF/TFS



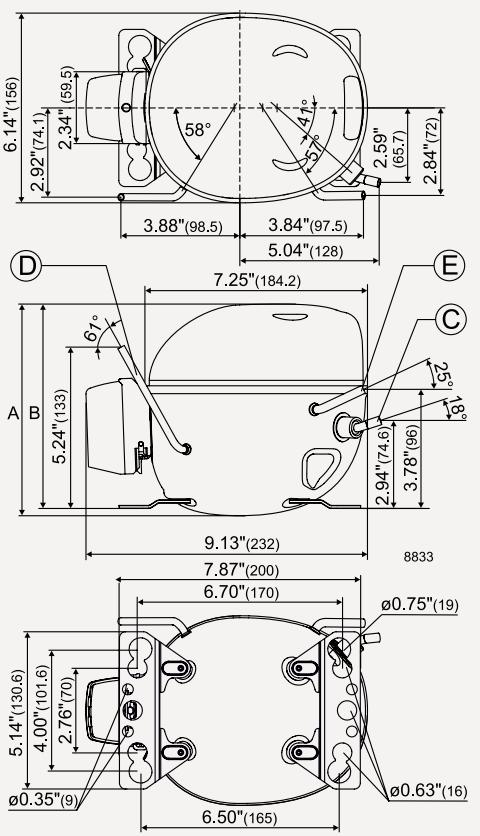
NF



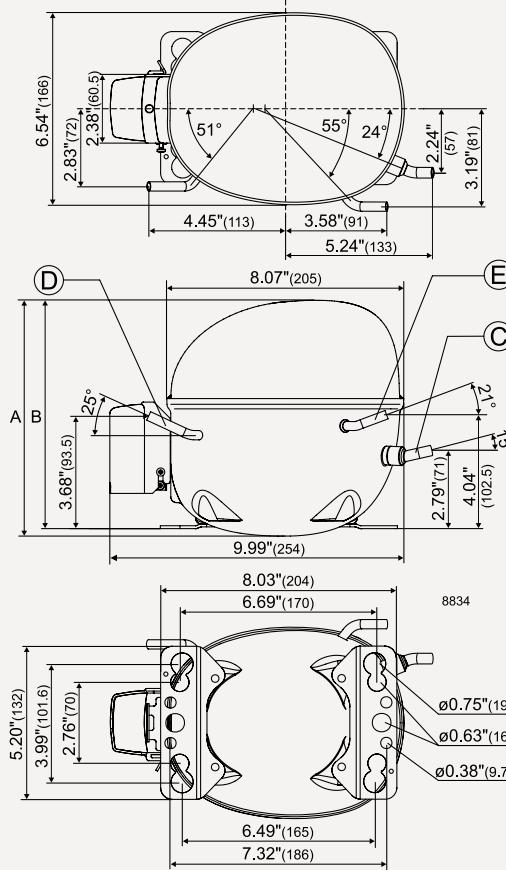
FF (FR similar)



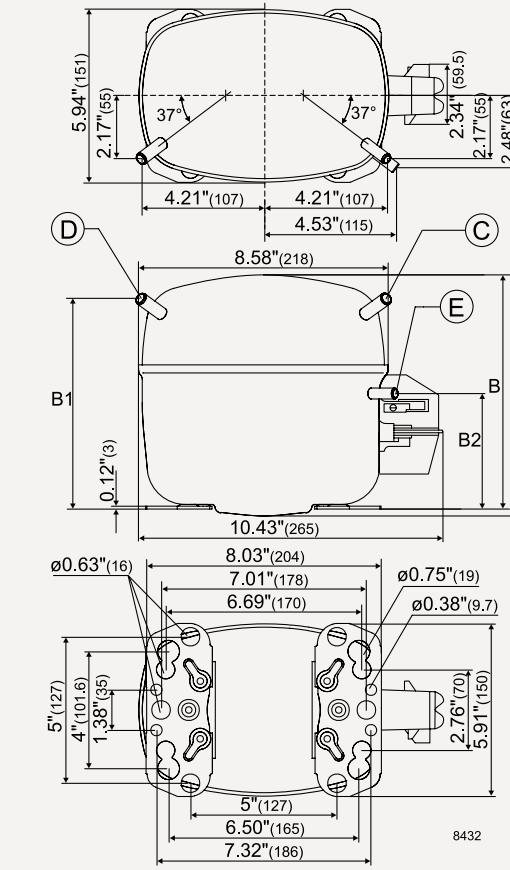
DLE (R290)



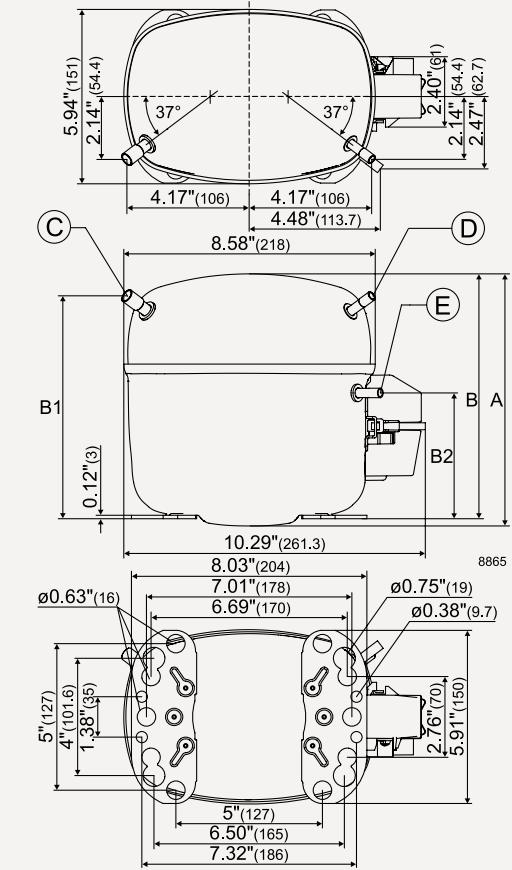
NLE (R290)



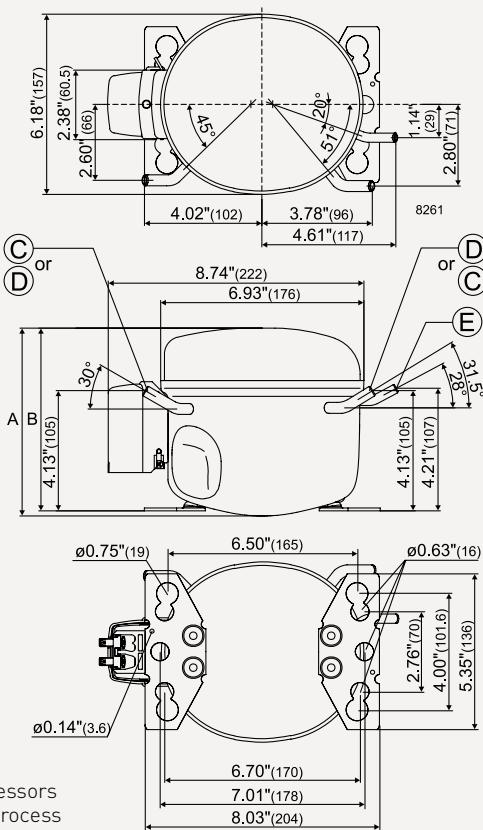
SC (external protector)



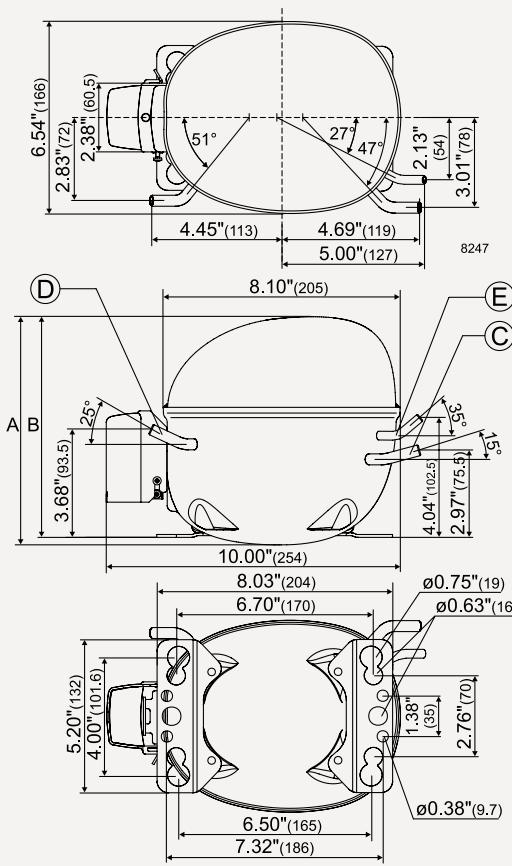
SCE (R290, external protector)



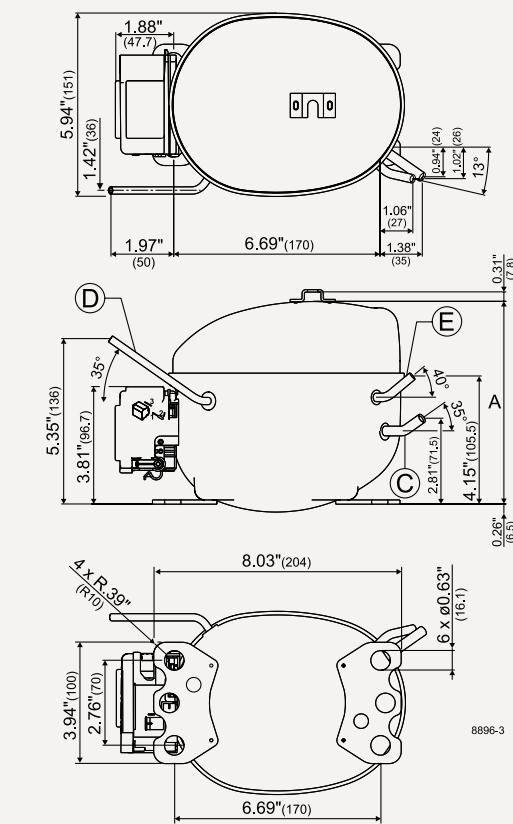
TL



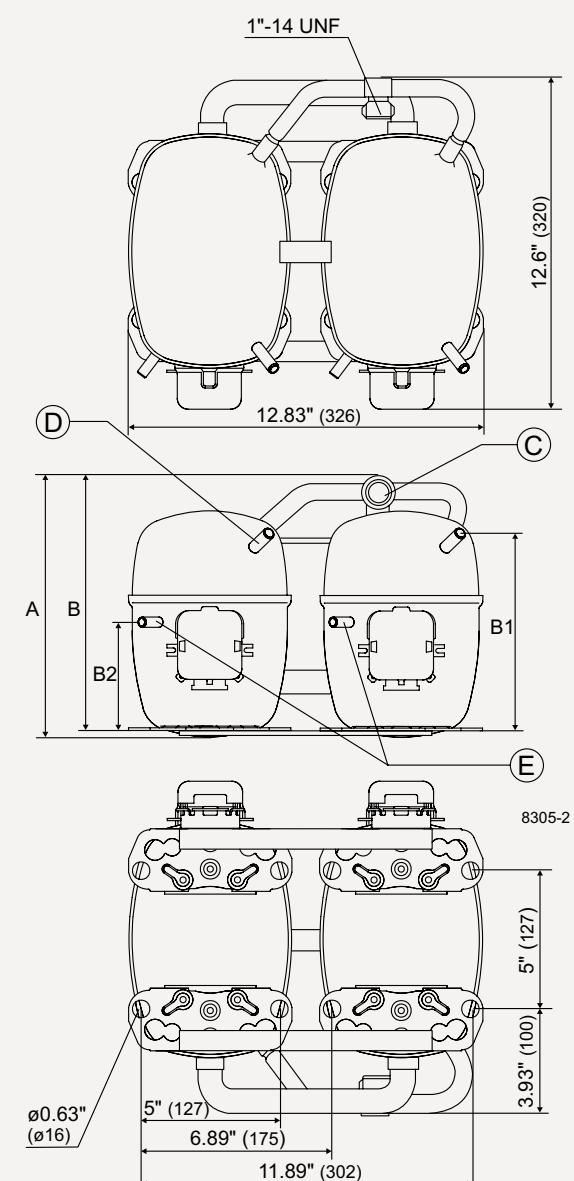
NL (NLE similar)



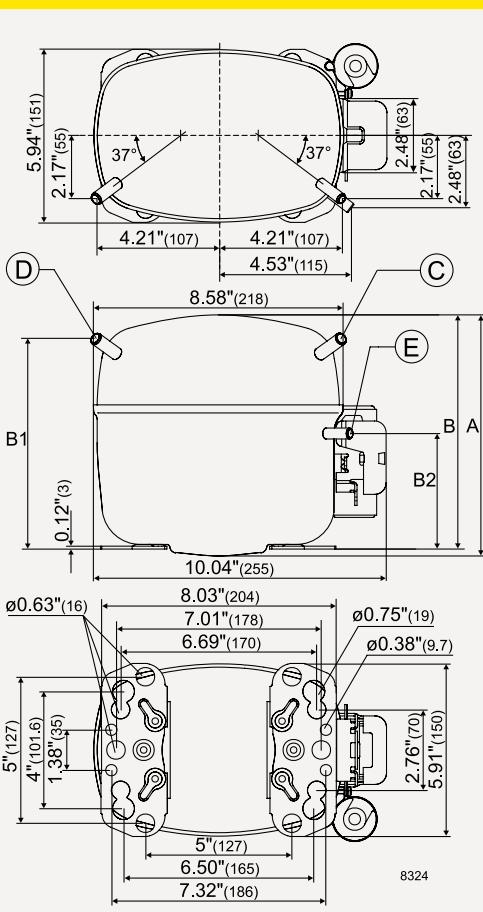
HXK (K-Series)



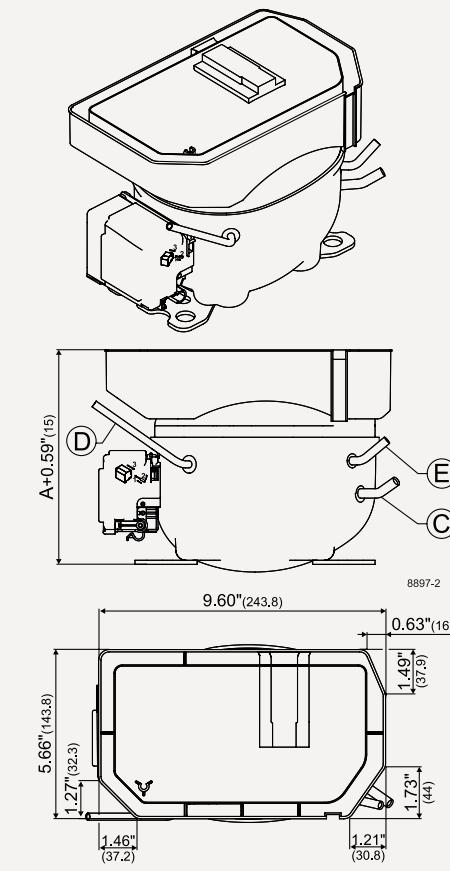
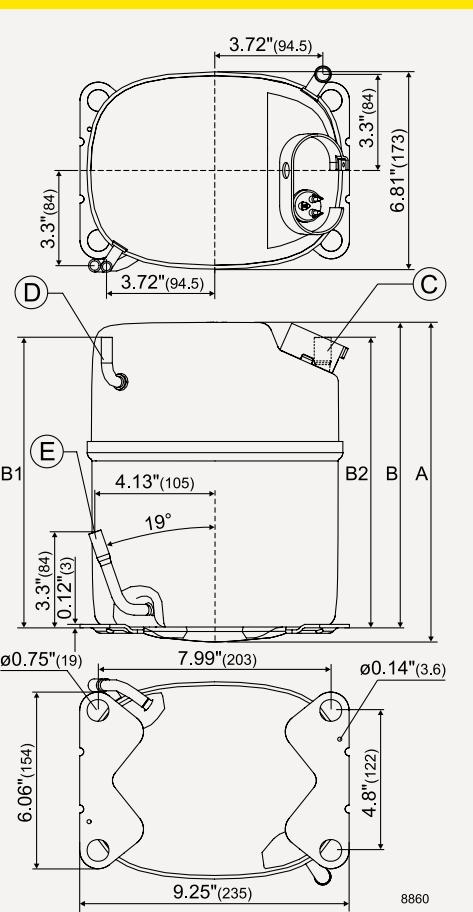
SC Twin



SC



GS

**Accessories for SC Twin**

**SC10/10, SC12/12 and SC15/15:**  
Service valve for 12 mm tube  
Solder connector for 12 mm tube

118-7350  
104B0584

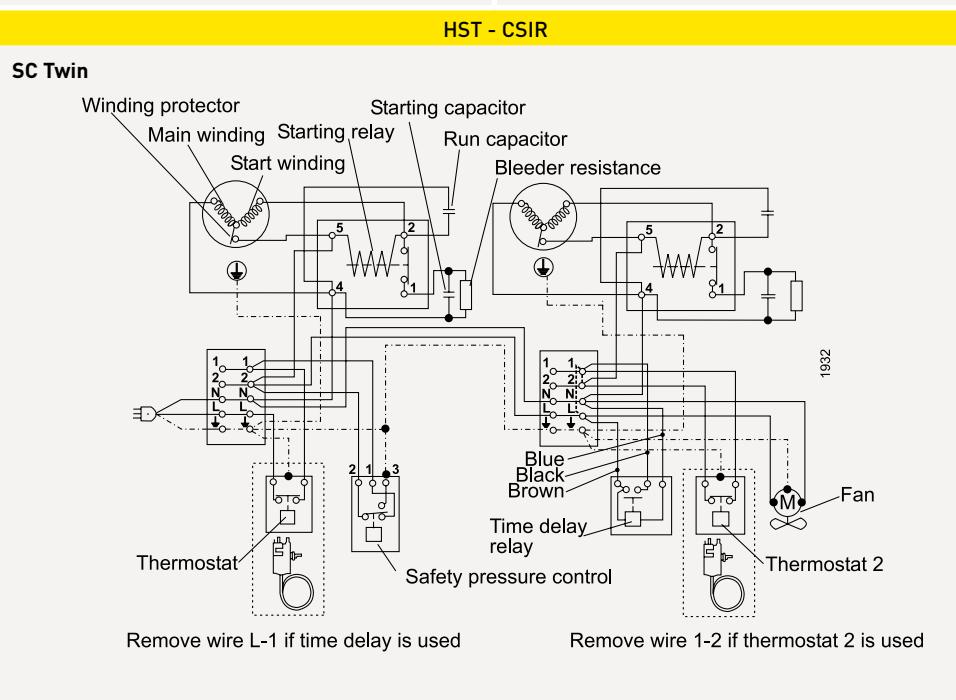
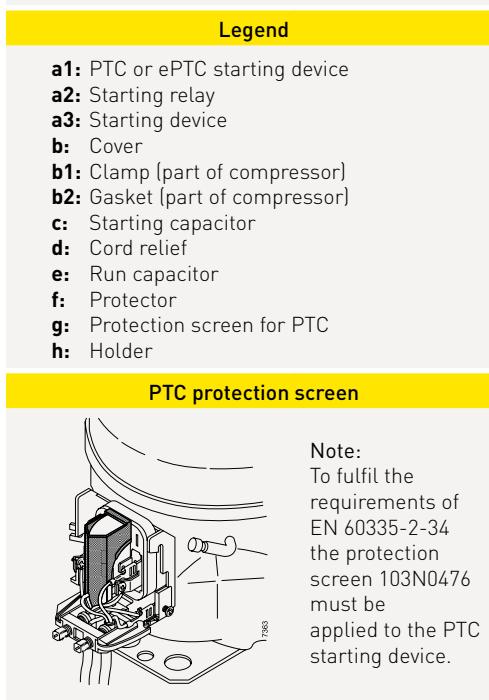
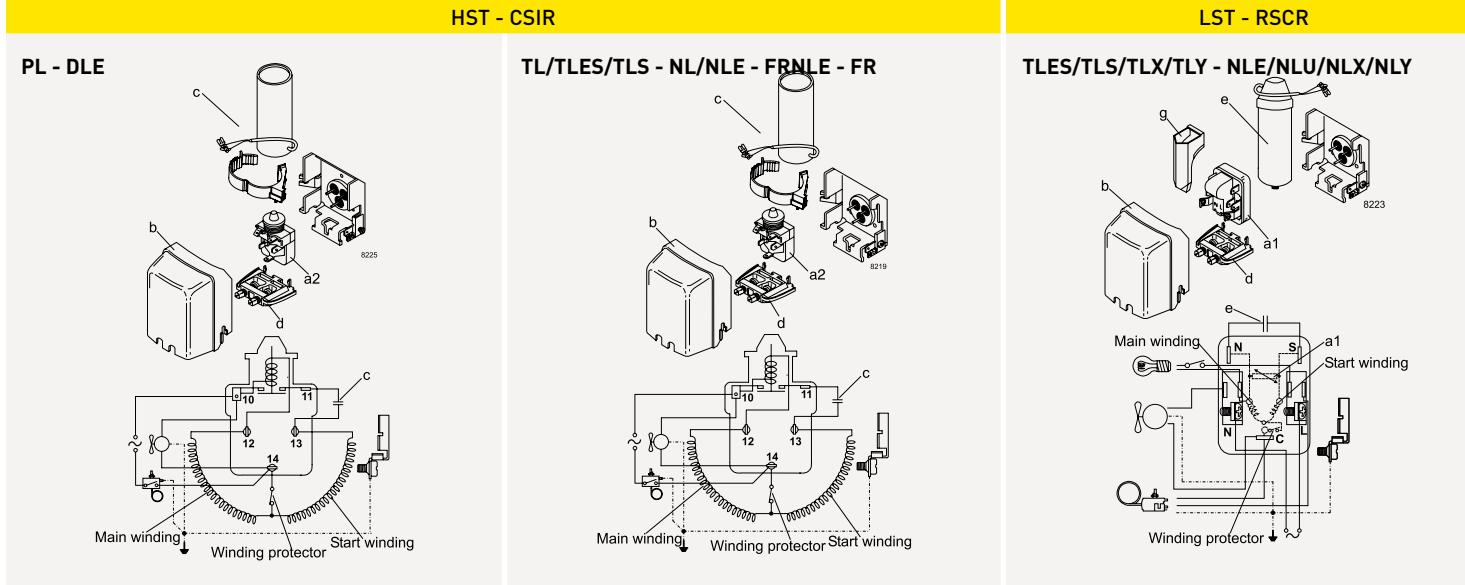
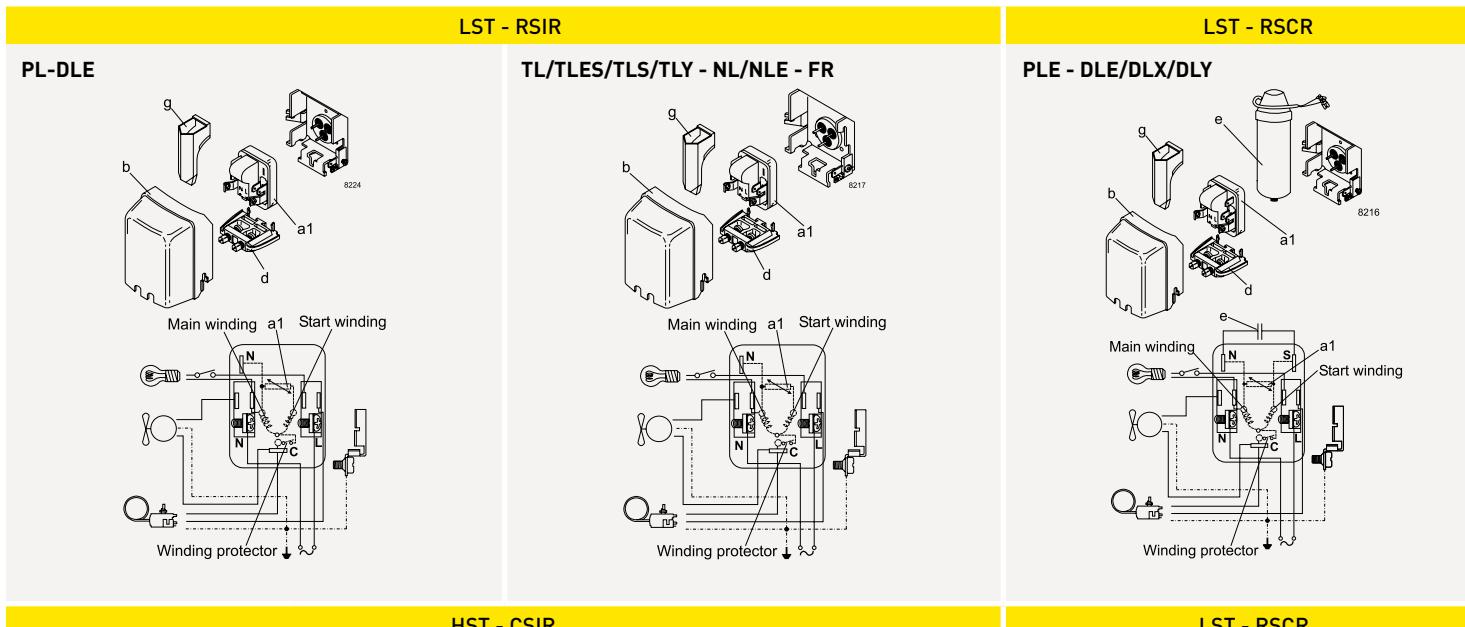
**SC18/18 and SC21/21:**  
Service valve for 16mm tube  
Solder connector for 16mm tube

118-7351  
118-7405

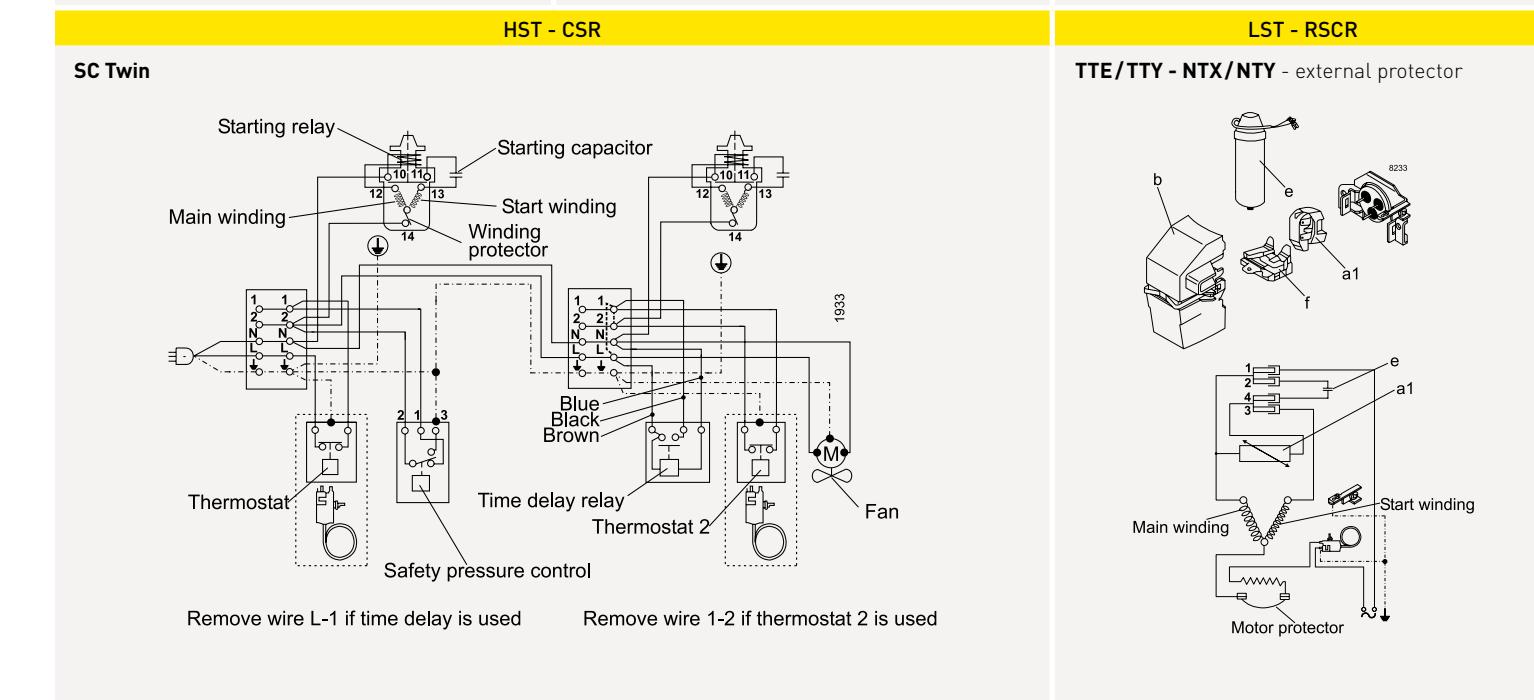
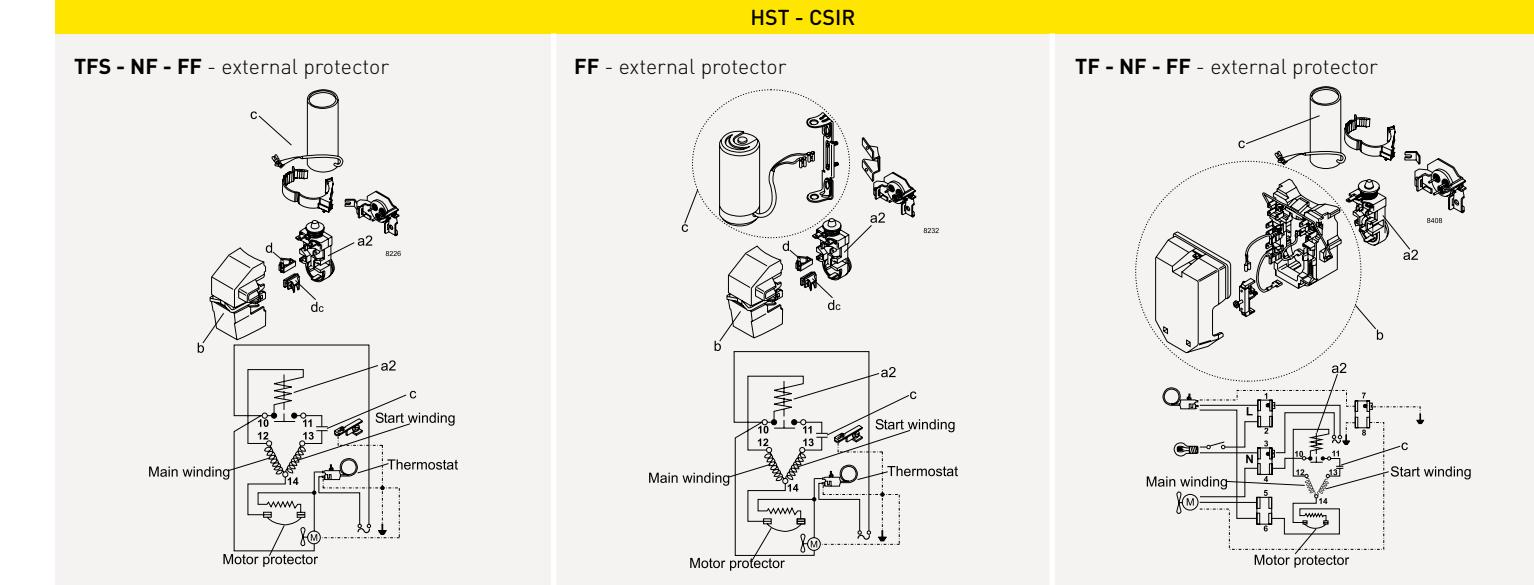
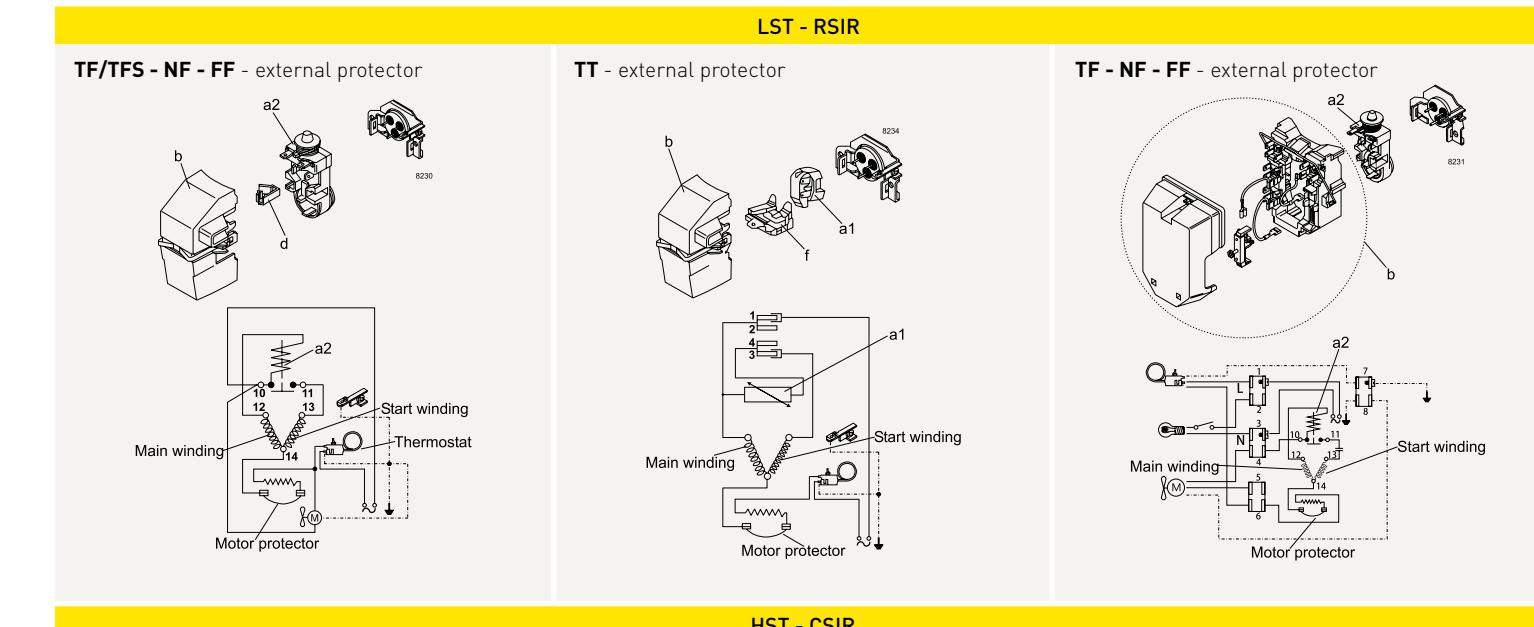
**SC18/18 and SC21/21:**  
Seal ring for service valve and solder connector  
Time delay relay  
Check valve (to be used with time delay relay)

118-3638  
117N0001  
020-1014

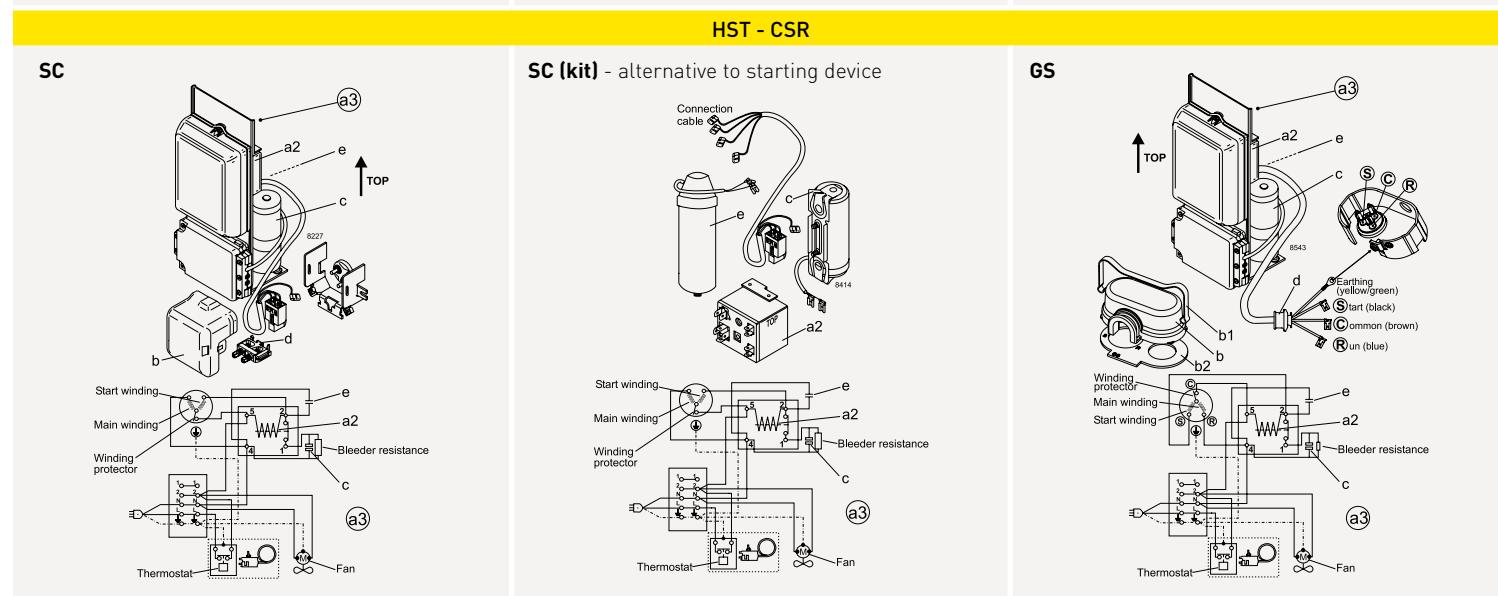
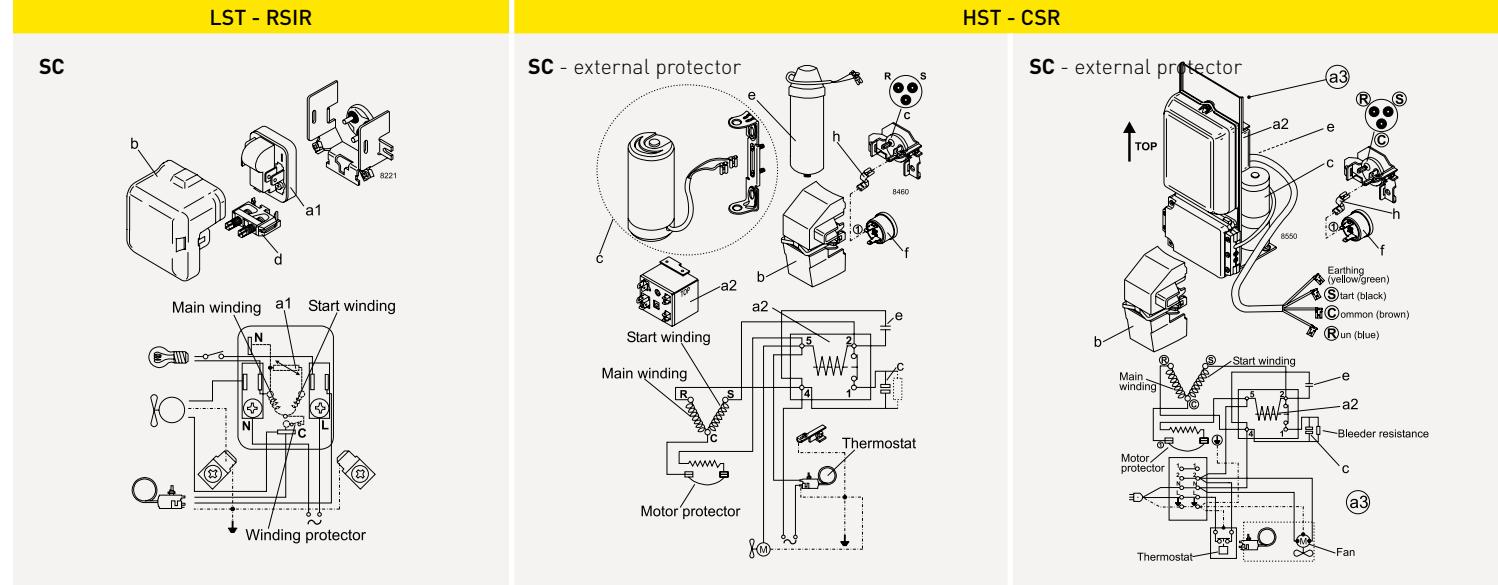
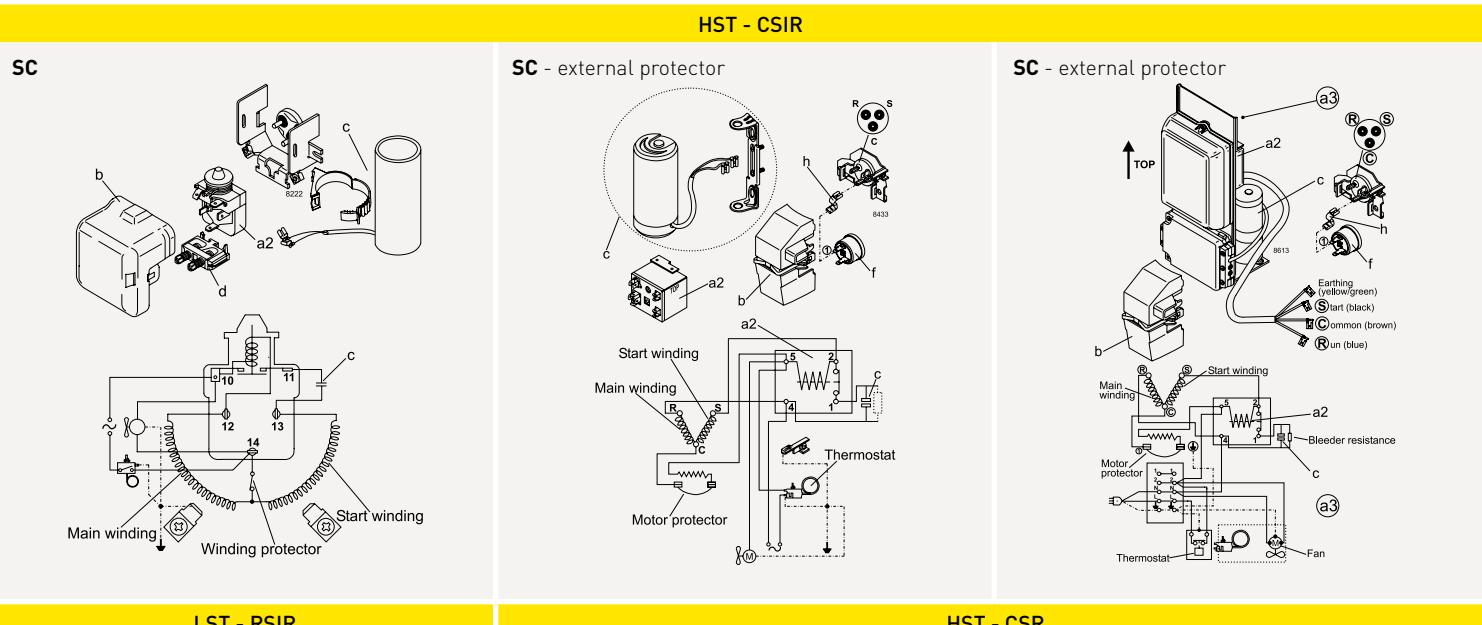
## Electrical equipment · Motor systems for Secop compressors



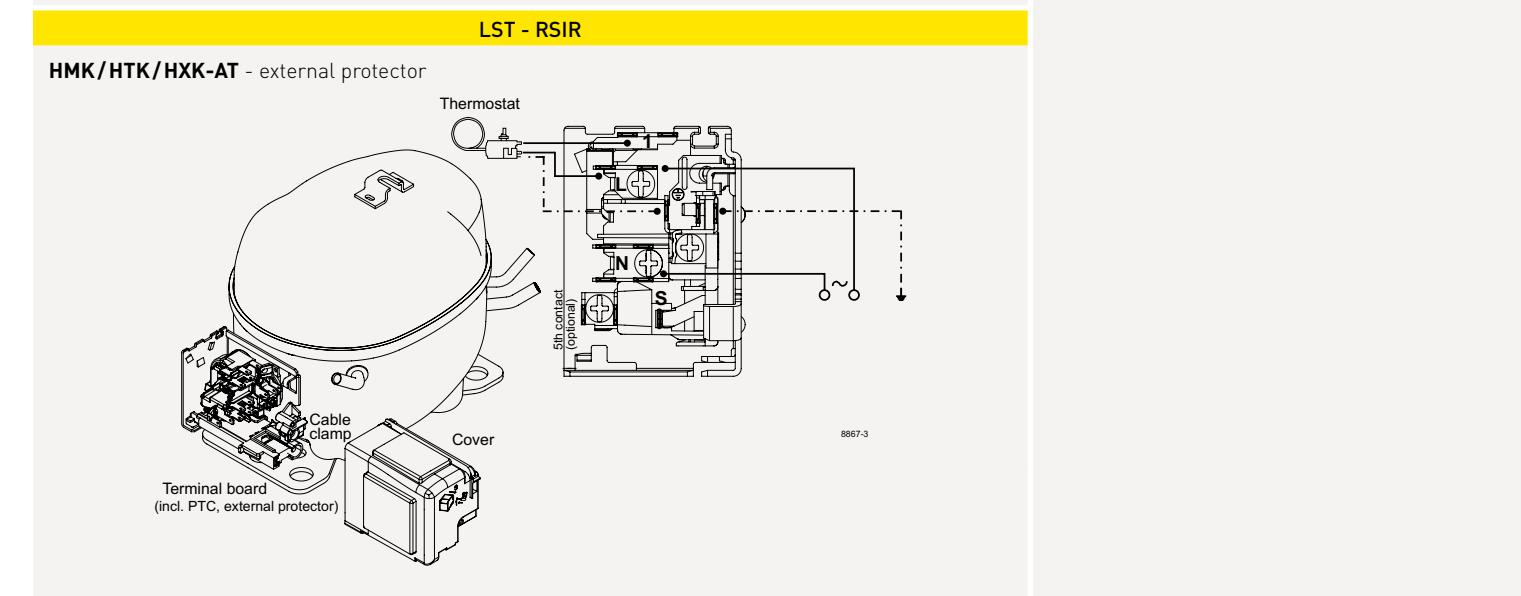
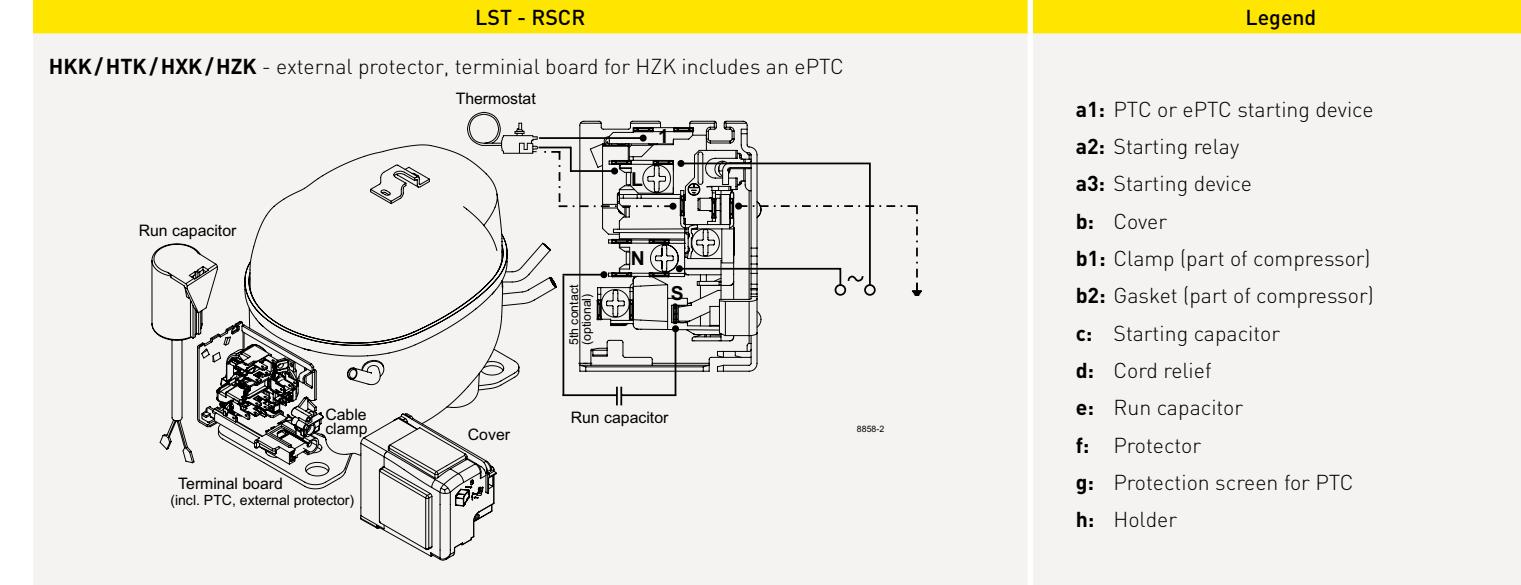
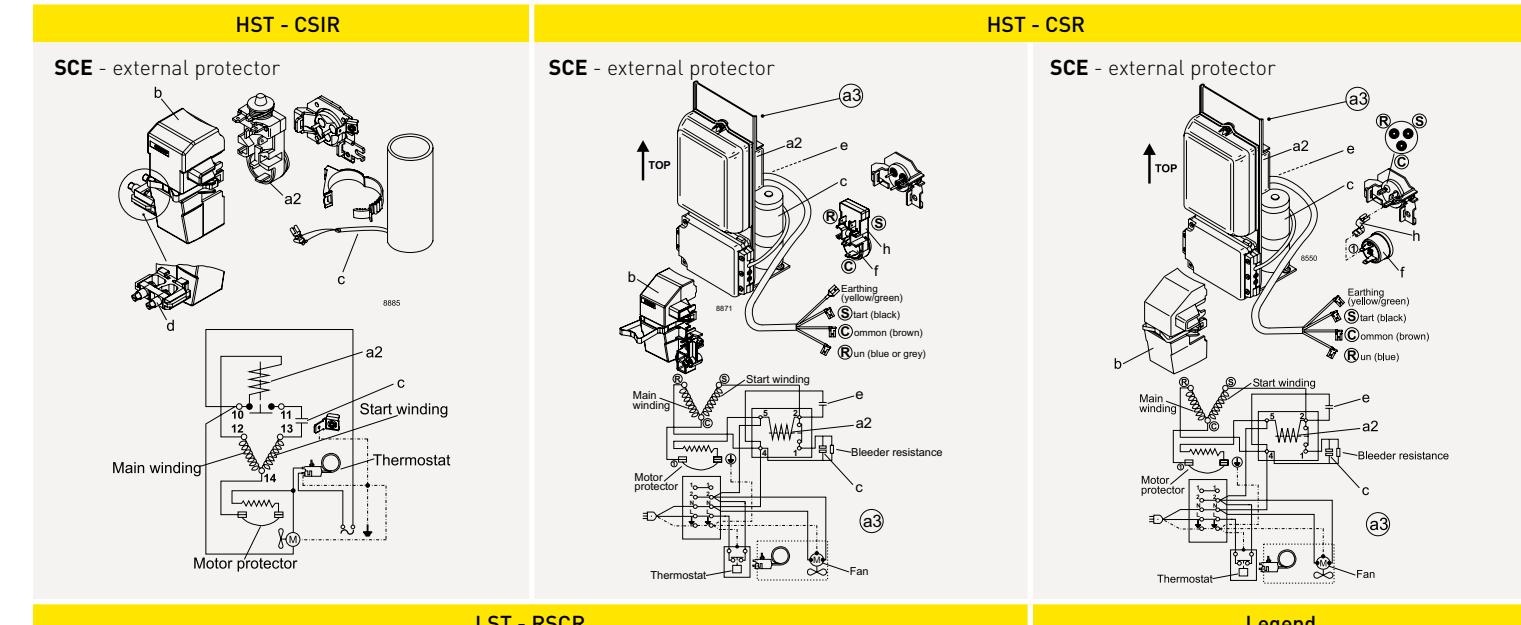
## Electrical equipment · Motor systems for Secop compressors



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## Electrical equipment · Motor systems for Secop compressors



**Legend**

- a1:** PTC or ePTC starting device
- a2:** Starting relay
- a3:** Starting device
- b:** Cover
- b1:** Clamp (part of compressor)
- b2:** Gasket (part of compressor)
- c:** Starting capacitor
- d:** Cord relief
- e:** Run capacitor
- f:** Protector
- g:** Protection screen for PTC
- h:** Holder

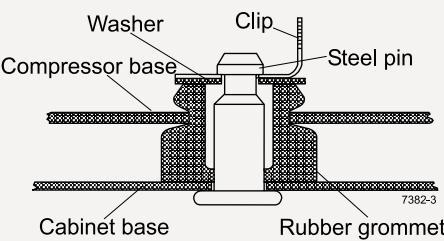
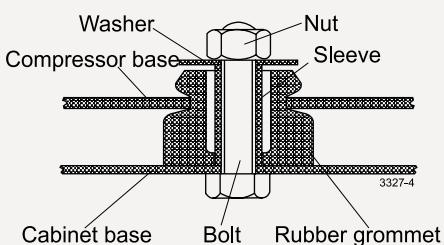
## Mounting accessories

Mounting	Code number	Bolt / pin dimension	Comp. base hole	Type of packaging	Compressor series	Parts list
Bolt joint	118-1917	M6 metric	16 mm	Single pack for one compressor	P- / T- / D- / N- / F- / S-Series	I
Bolt joint	118-1918	M6 metric	16 mm	Industrial pack in any quantity	P- / T- / D- / N- / F- / S-Series	I
Bolt joint	107B9150	M8 metric	19 mm	Single pack for one compressor	G-Series	II
Bolt joint	118-1946	1/4 inch	16 mm	Single pack for one compressor	P- / T- / D- / N- / F- / S-Series	III
Bolt joint	118-1949	1/4 inch	19 mm	Single pack for one compressor	all with 19 mm base holes (except G-Series)	IV
Snap-on	118-1947	Ø 7.3 mm	16 mm	Single pack for one compressor	P- / T- / D- / N- / F- / S-Series K-Series	V
Snap-on	118-1919	Ø 7.3 mm	16 mm	Industrial pack in any quantity	P- / T- / D- / N- / F- / S-Series K-Series	V

Parts list (4 pcs. per compressor needed)

I	Sleeve Ø 8 mm x 6.4 mm x 0.8 mm	112-2052
	Washer Ø 20 mm x Ø 6.7 mm x 1 mm	112-2053
	Bolt M6 x 25 mm	681X1130
	Nut M6	118-3659
	Rubber grommet 16 mm	118-3661
II	Sleeve Ø 11 mm x 8.6 mm x 1.2 mm	107B9152
	Washer Ø 20 mm x Ø 8.8 mm x 1.2 mm	107B9155
	Bolt M8 x 40 mm	107B9153
	Nut M8	107B9154
	Rubber grommet 19 mm	107B9151
III	Sleeve Ø 8.3 mm x 6.7 mm x 0.8 mm	112-2088
	Washer Ø 20 mm x Ø 6.7 mm x 1 mm	112-2053
	Bolt 1/4 x 1 inch, 20 UNC	119-3002
	Nut 1/4 inch, 20 UNC	119-3031
	Rubber grommet 16 mm	118-3661
IV	Sleeve Ø 9.5 mm x 7.9 mm x 0.8 mm	112-2085
	Washer Ø 20 mm x Ø 6.7 mm x 1 mm	112-2053
	Bolt 1/4 x 1 1/4 inch, 20 UNC	119-3002
	Nut 1/4 inch, 20 UNC	119-3031
	Rubber grommet 19 mm	118-3666
V	Steel pin	118-3586
	Washer Ø 21 x Ø 8.1 mm x 0.9 mm	118-3588
	Clip	118-3585
	Rubber Grommet 16 mm	118-3661

Symbol drawings



## Flammable refrigerants R600a and R290



NATURAL  
REFRIGERANTS



R600a



R290

R600a (isobutane) and R290 (propane) are hydrocarbons. Hydrocarbon refrigerants are flammable and are only allowed for use in appliances that meet the requirements set out in the latest revision of EN/IEC 60335-2-34.

Do not use the refrigerants R600a or R290 near an open fire. The refrigeration systems must be opened with a tube cutter.

To properly perform maintenance and repair work on R600a or R290 systems, service staff must be properly trained in handling flammable refrigerants. This includes knowledge of tools, transportation of the compressor and refrigerant, and the relevant regulations and safety precautions when carrying out service and repair work.

Secop compressors that use flammable refrigerants R600a and R290 are equipped with a yellow warning label as shown.

## Further information

### Applications

LBP: Low Back Pressure

HBP: High Back Pressure

MBP: Medium Back Pressure

### Motor types

RSIR: Resistant Start Induction Run

RSCR: Resistant Start Capacitor Run

CSIR: Capacitor Start Induction Run

CSR: Capacitor Start Run

### Compressor cooling

S = Static cooling normally sufficient

O = Oil cooling

F1 = Fan cooling 1.5 m/s (compressor compartment temp. equal to ambient temperature)

F2 = Fan cooling 3.0 m/s necessary

### Starting devices

LST: Low Starting Torque

LST is used with capillary tube control and pressure equalizing. (Pressure equalizing may exceed 10 minutes). The PTC starting device requires 5 minutes cooling before each start.

HST: High Starting Torque

HST consisting of relay and starting capacitor is used for expansion valve control or for capillary tube control without pressure equalizing.

### ePTC: Electronically controlled PTC

- Compressor restart possible after a few seconds

- Operational wattage loss reduced by 2 watt

- PTC protection screen not needed (surface temp. < 82 °C)



# SECOP GROUP: AROUND THE WORLD

SECOP

12

international partners for advanced developments

33

laboratories located in Austria, Germany, Slovakia, China, US, and Turkey

180

R&D engineers and technicians

440

patents globally

50+

countries with customer support

## WE SUPPORT



Since 2011 Secop has been committed to the UN Global Compact corporate responsibility initiative and its principles in the areas of human rights, labor, the environment and anti-corruption.



Secop is the expert for advanced hermetic compressor technologies and cooling solutions in commercial refrigeration. We develop high performance stationary and mobile cooling solutions for leading international commercial refrigeration manufacturers and are the first choice when it comes to leading hermetic compressors and electronic controls for refrigeration solutions for light commercial and DC-powered applications.

Secop has a long track record of successful projects to adopt energy efficient and green refrigerants that feature innovative solutions for both compressors and control electronics.



**Flensburg:** Sales and R&D

**Turin:** Sales

**Gleisdorf:** R&D



**Zlaté Moravce:** R&D, Logistics and Manufacturing

**Tianjin:** Sales, R&D, Logistics and Manufacturing

**Atlanta:** Sales, R&D and Logistics



MOBILE  
COOLING



STATIONARY  
COOLING



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