Single
Packs

Single Pack SC18CLX.2 220-240V 50Hz CSIR

Single pack code number: **195B4049**

Position	Title	Code	Amount
1	Compressor SC18CLX.2	104L2197	1
2	Starting relay	117U6013	1
3	Starting capacitor (125µF 220V, 6.3mm)	117U5012	1
4	Cord relief	103N1004	1
5	Cover	103N2009	1
6	Bolt joint for one compressor | M6 | ø16mm	118-1917	1

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Model
SC18CLX.2

Sales code:
104L2197

Compressor Data

Refrigerant(s)	**R404A / R507**
Refr. charge - tech. limit	**1300g / 45.86oz**
Weight	**13.80 kg / 30.42lbs**
Displacement	**17.69 cm3 / 1.08cu.in**
Compressors on pallet	**80**

General – Configurations With SC18CLX.2

–	**Conf. 1**
Motor configuration	CSIR
Power supply (nominal)	220-240 V/50 Hz
Number of phases	1
Voltage range	198-254 V
Approvals	VDE, CCC, EAC
Starting torque	HST
Refrigerant	R404A
Application	LBP
Hot gas defrost	OK
Long interval pull down	OK

Application Notes

- Provision for PE Grounding is located at the PE Stamp on the compressor

Model
SC18CLX.2

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Compressor Design

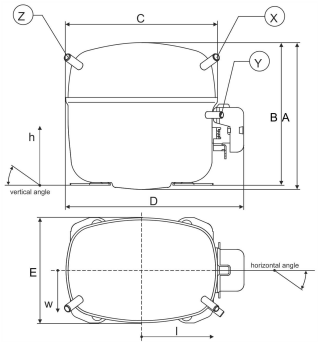
Oil type	**POE**	Winding resistance main	**3.3 Ohm**
Oil viscosity	**32cSt**	Winding resistance aux	**16 Ohm**
Oil quantity	**550 / 18.60fl.oz**	Max. winding temp.	**125 °C**
Free gas volume comp.	**1,460 cm3 / 49.37fl.oz**	Max. discharge temp.	**135°C / 275°F**
Motor protection	**internal**		

Compressor Dimensions

Housing

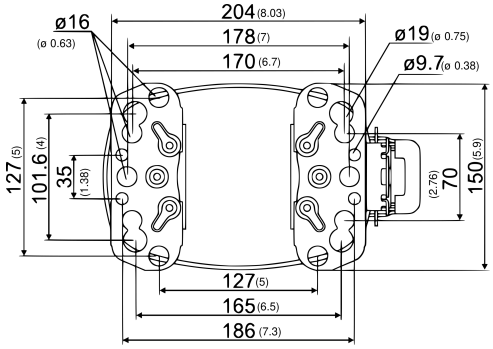
A Height	**219mm / 8.62in**
B Height	**213mm / 8.39in**
C Length shell	**218mm / 8.58in**
D Length w. cover	**255mm / 10.04in**
E Width	**151mm / 5.94in**

Find 3D Model here



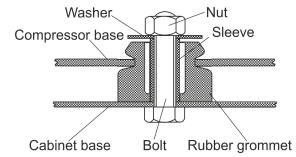
Connectors	Suction X	Discharge Y	Process Z
Diameter [mm]	øi 10.11–10.29 / 0.40–0.41in	øi 6.11–6.29 / 0.24–0.25in	øi 6.11–6.29 / 0.24–0.25in
Material	CU	CU	CU
Horizontal angle ±2°	37°	37°	143°
Vertical angle ±2°	30°	0°	150°
Position l/h/w [mm]	107/193/55 / 4.21/7.60/2.17in	115/110/63 / 4.53/4.33/2.48in	-107/193/55 / -4.21/7.60/2.17in
Straight tube l. [mm]	12 / 0.47in	12 / 0.47in	12 / 0.47in

Mounting Accessories

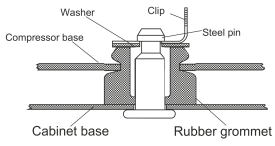


Dimensions in mm [in]

Bolt joint



Snap-on



	one comp.	multi pack
Bolt joint | M6 | ø16mm	118-1917	118-1918
Bolt joint | ø1/4" | ø16mm	118-1946	–
Bolt joint | ø1/4" | ø19mm	118-1949	–
Snap-on | ø7,3 | ø16mm	118-1947	118-1919

Model
SC18CLX.2 Configuration 1

Sales code:
104L2197

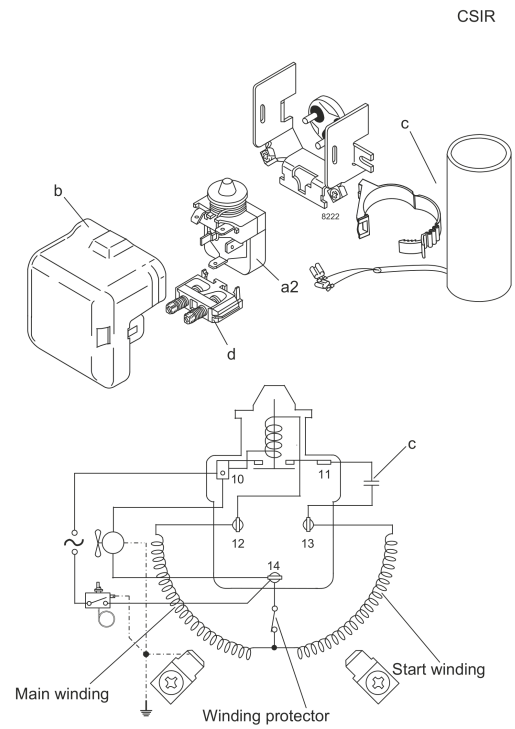
Configuration

Motor configuration	**CSIR**
Power supply (nominal)	**220-240 V/50 Hz 1~**
Refrigerant	**R404A**
Application	**LBP**
Voltage range	**198-254 V**
Starting torque	**HST**
Approvals	**VDE, CCC, EAC**
Starting device type	**relay**
Run capacitor	**-/-**
Start capacitor	**125 µF**
LRA (locked rotor amps / 4s/ U(N))	**25 A**
RLA (rated load amps / 1s/ U(N))	**4.5 A**
Cut in current (U(N))	**25 A**

Ambient/ machine room temperatures minimum /maximum
Ambient temperature range: 10 - 38°C / 50 - 100°F
Machine room temp. compressor: 10 - 43°C / 50 - 109°F

System Cooling
fan 3m/s

Electrical Accessories / Wiring Diagram



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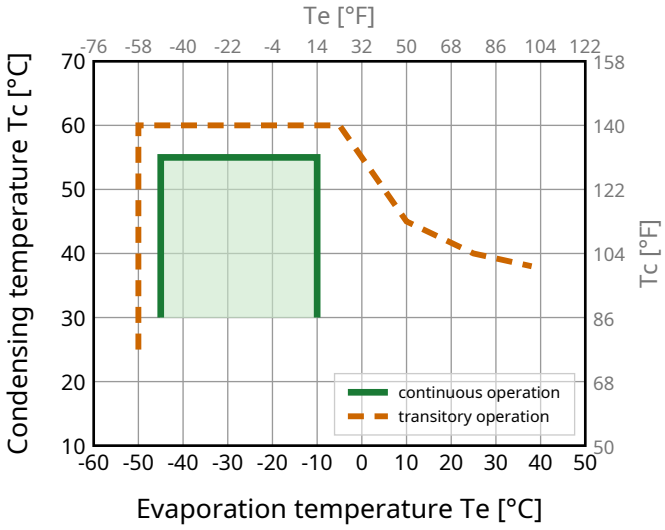
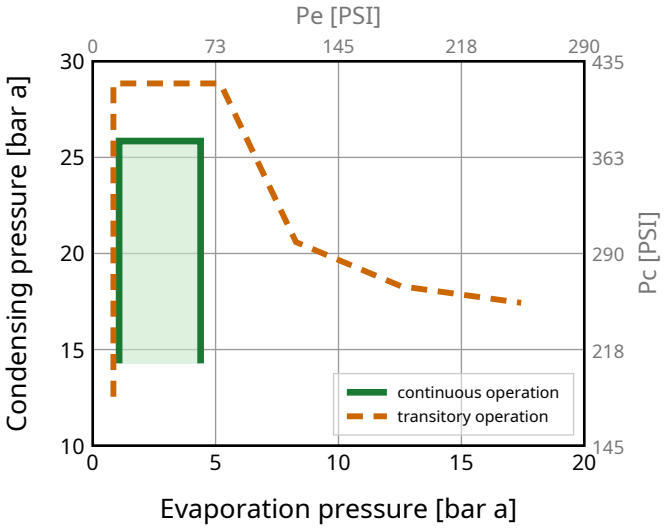
Components
a2 relay 117U6013
c start capacitor (125µF) 117U5012
d cord relief 103N1004
b plastic cover 103N2009

Operation Pressure Range





Model

SC18CLX.2 Configuration 1

Sales code:

104L2197

Standard Conditions

R404A, 220 V/50 Hz, CSIR, fan 3m/s

pe	pc	RGT	Tliq	Cooling capacity			COP	EER	P	I	ṁ	
[°C] [°F]	[°C] [°F]	[°C] [°F]	[°C] [°F]	[W]	[Btu/h]	[kcal/h]	[W/W]	[Btu/Wh]	[W]	[A]	[kg/h]	
-23.3 -10	54.4 129.9	32.2 90	32.2 90	**886**	3023	762	**1.20**	4.09	739	4.46	20.60	**ASHRAE LBP**
-25 -13	55 131	32 89.6	55 131	**595**	2030	512	**0.84**	2.87	708	4.34	18.56	**CECOMAF LBP**
-35 -31	40 104	20 68	40 104	**480**	1639	413	**0.93**	3.19	514	3.68	13.02	**EN12900 LBP**
-23.3 -10	48.8 119.8	4.4 39.9	48.8 119.8	**671**	2289	577	**0.93**	3.18	720	4.42	23.67	**ARI540 LBP**
-23.3 -10	40.6 105.1	32.2 90	32.2 90	**1024**	3493	880	**1.47**	5.03	695	4.34	23.80	**AHAM LBP**
-35 -31	45 113	32 89.6	45 113	**439**	1497	377	**0.85**	2.89	517	3.68	11.70	**opt LBP**

Performance Tables

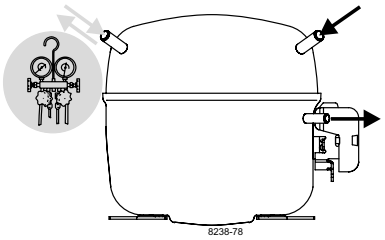
R404A, 220 V/50 Hz, CSIR, fan 3m/s

pc= 45/113 | RGT= 32/89.6 | Tliq= 45/113 | °C/°F

pe		Cooling capacity			COP	EER	P	I	ṁ
[°C]	[°F]	[W]	[Btu/h]	[kcal/h]	[W/W]	[Btu/Wh]	[W]	[A]	[kg/h]
-45	-49	**194**	664	167	**0.55**	1.87	354	3.13	5.15
-40	-40	**306**	1044	263	**0.70**	2.39	436	3.40	8.13
-35	-31	**439**	1497	377	**0.85**	2.89	517	3.68	11.70
-30	-22	**595**	2032	512	**1.00**	3.40	598	3.98	15.95
-25	-13	**780**	2661	671	**1.15**	3.91	680	4.28	20.99
-20	-4	**995**	3395	856	**1.30**	4.44	765	4.60	26.94
-15	5	**1245**	4247	1071	**1.46**	4.97	854	4.92	33.94
-10	14	**1532**	5227	1318	**1.61**	5.51	949	5.25	42.12

pc= 55/131 | RGT= 32/89.6 | Tliq= 55/131 | °C/°F

-45	-49	**93**	318	80	**0.29**	0.99	320	3.00	2.85
-40	-40	**191**	651	164	**0.45**	1.55	421	3.32	5.86
-35	-31	**305**	1040	262	**0.59**	2.01	518	3.65	9.40
-30	-22	**438**	1496	377	**0.71**	2.44	613	3.99	13.59
-25	-13	**595**	2030	512	**0.84**	2.87	708	4.34	18.56
-20	-4	**778**	2655	669	**0.97**	3.30	805	4.70	24.43
-15	5	**991**	3381	852	**1.09**	3.74	905	5.07	31.36
-10	14	**1236**	4219	1063	**1.23**	4.18	1009	5.45	39.52



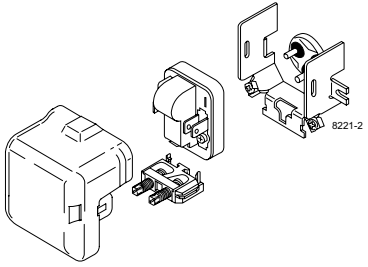
SC Compressors

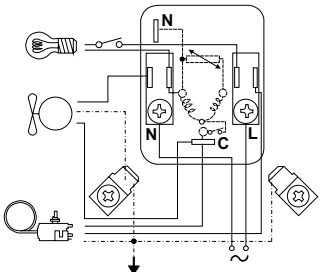
SECOP

Keep electrical equipment clear from oil, chemicals, and water

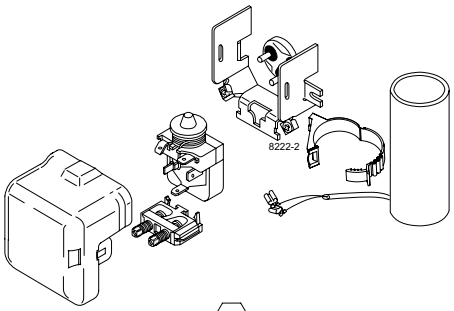
When operated with a flammable refrigerant, only spark-proof starting equipment is allowed.

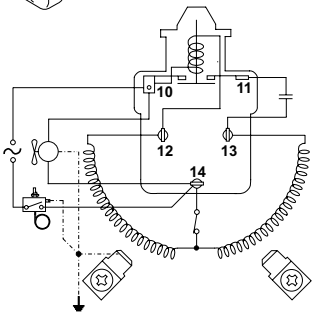
RSIR



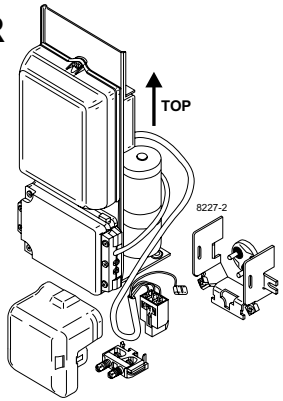


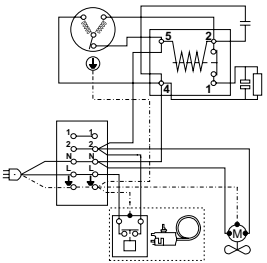
CSIR

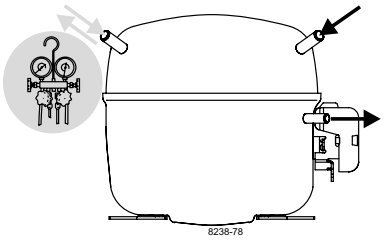




CSCR







SC Compressors

SECOP

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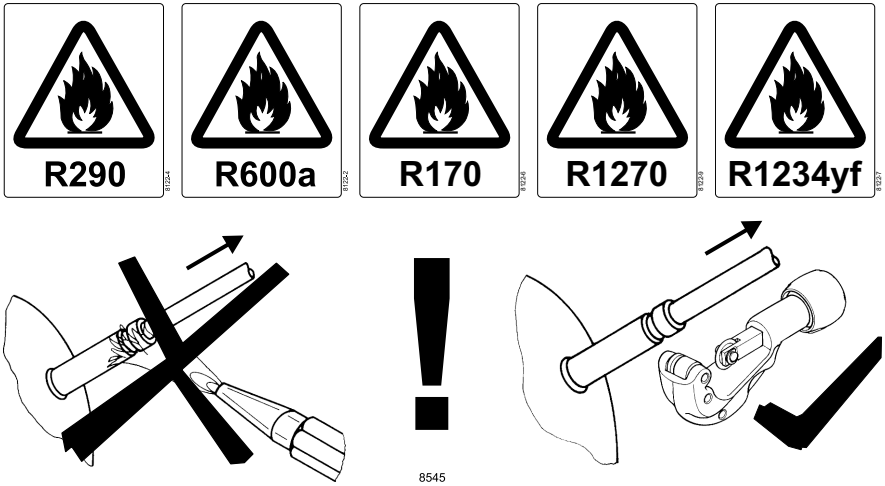
Service/Repair – R290, R600a, R170, R1270, R1234yf

(applies to all flammable refrigerants)



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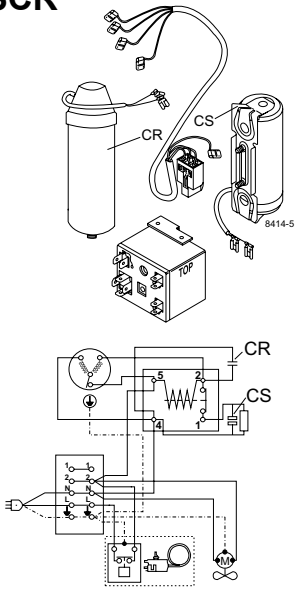

Dismantling, recycling, disposal: At the end of a compressor's lifecycle, proceed by separating and storing components according to their environmental impact. Parts that may cause pollution must be clearly identified and handled separately, ensuring appropriate disposal. Refrigerant gas must not be released into the environment and should be recovered by qualified operators. Compressor oil must also be collected separately. The compressor should be disposed of at specialized disposal centers in accordance with the applicable regulations. **Subject to modifications/alterations. www.secop.com**