Single
Packs

Single Pack HTK12AA 220-240V 50Hz RSCR

Single pack code number: **195B4580**

Position	Title	Code	Amount
1	Compressor HTK12AA	16111600	1
2	Terminal board 4.8mm	15164000	1
3	Run capacitor (4µF 400V, 4.8mm)	10693001	1
4	Screw for cable clamp	10636000	1
5	Screw for cable clamp	10636200	1
6	Cable clamp	11341000	1
7	Cover	10636401	1
8	Earth screw	10641201	1
9	Clip	10633900	4
10	Steel pin	10634100	4
11	Washer	10634300	4
12	Rubber grommet 16mm	11322600	4
13	Evaporation tray	16299100	1

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Model
HTK12AA

Sales code:
16111600

Compressor Data

Refrigerant(s)	**R600a**
Refr. charge - tech. limit	**150g / 5.29oz**
Weight	**8.50 kg / 18.74lbs**
Displacement	**11.20 cm3 / 0.68cu.in**
Compressors on pallet	**100**

General – Configurations With HTK12AA

–	**Conf. 1**	**Conf. 2**
Motor configuration	RSIR	RSCR
Power supply (nominal)	220-240 V/50 Hz	220-240 V/50 Hz
Number of phases	1	1
Voltage range	187-264 V	187-264 V
Approvals	VDE	VDE
Starting torque	LST	LST
Refrigerant	R600a	R600a
Application	LBP	LBP

Application Notes

- Various options of connectors are possible - please contact SECOP-Sales.
- Provision for PE Grounding is located at the PE Stamp on the compressor
- Housing with dip-tray fixture (omega bracket).
- Various options of connectors are possible - please contact SECOP-Sales.

Model
HTK12AA

Sales code:
16111600

Compressor Design

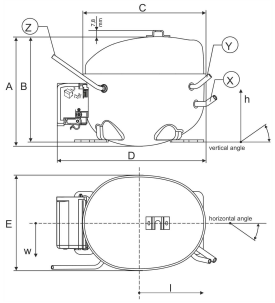
Oil type	**Mineral**	Winding resistance main	**14.6 Ohm**
Oil viscosity	**5cSt**	Winding resistance aux	**13.7 Ohm**
Oil quantity	**165 / 5.58fl.oz**	Max. winding temp.	**130 °C**
Free gas volume comp.	**1,660 cm3 / 56.13fl.oz**	Max. discharge temp.	**130°C / 266°F**
Motor protection	**external**		

Compressor Dimensions

Housing

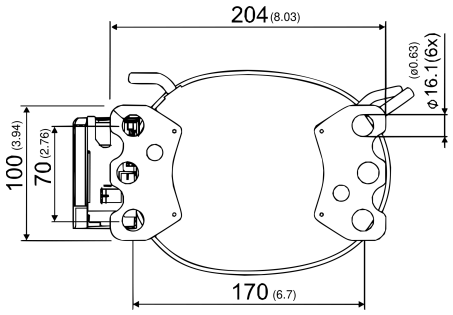
A Height	**174mm / 6.85in**
B Height	**167mm / 6.57in**
C Length shell	**194mm / 7.64in**
D Length w. cover	**238mm / 9.37in**
E Width	**151mm / 5.94in**

Find 3D Model here



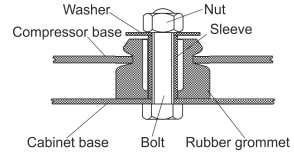
Connectors	Suction X	Discharge Y	Process Z
Diameter [mm]	øi 6.1–6.2 / 0.24–0.24in	øi 5.1–5.2 / 0.20–0.20in	øi 5.92–6.08 / 0.23–0.24in
Material	CU	CU	CU
Horizontal angle ±2°	45°	13°	0°
Vertical angle ±2°	30°	40°	145°
Position l/h/w [mm]	120/71.5/62 / 4.72/2.81/2.44in	112/105.5/62 / 4.41/4.15/2.44in	-140/136/70 / -5.51/5.35/2.76in
Straight tube l. [mm]	13.5 / 0.53in	13.5 / 0.53in	75 / 2.95in

Mounting Accessories

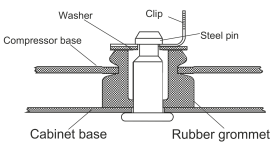


Dimensions in mm [in]

Bolt joint



Snap-on



	one comp.	multi pack
'4ZN' with rubber grommet	–	772N
'4ZN' with rubber grommet and sleeve for M6	–	768N
Bolt joint kit	–	4ZN + 118-1917 (18)
'4ZN' with Snap on kit	–	776N

Model

HTK12AA Configuration 1

Sales code:

16111600

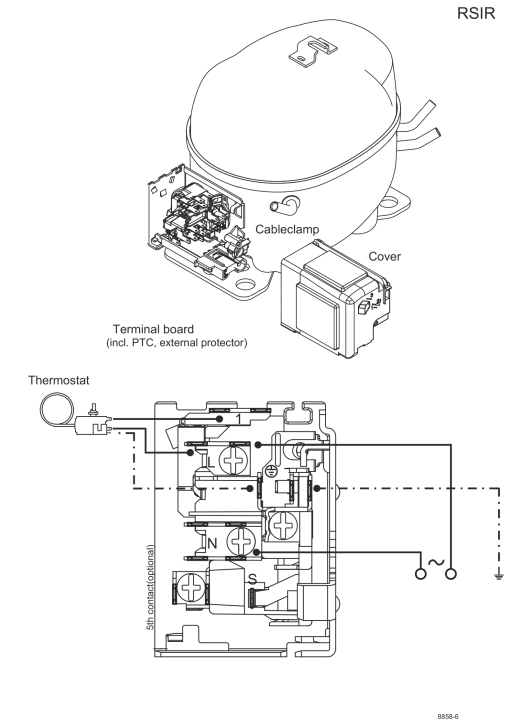
Configuration

Motor configuration	**RSIR**
Power supply (nominal)	**220-240 V/50 Hz 1~**
Refrigerant	**R600a**
Application	**LBP**
Voltage range	**187-264 V**
Starting torque	**LST**
Approvals	**VDE**
Starting device type	**PTC**
Run capacitor	**-/-**
Start capacitor	**-/-**
RLA (rated load amps / 1s/ U(N))	**-/-A**

Ambient/ machine room temperatures minimum /maximum
Ambient temperature range: 10 - 43°C / 50 - 109°F
Machine room temp. compressor: 10 - 48°C / 50 - 118°F

System Cooling
static

Electrical Accessories / Wiring Diagram



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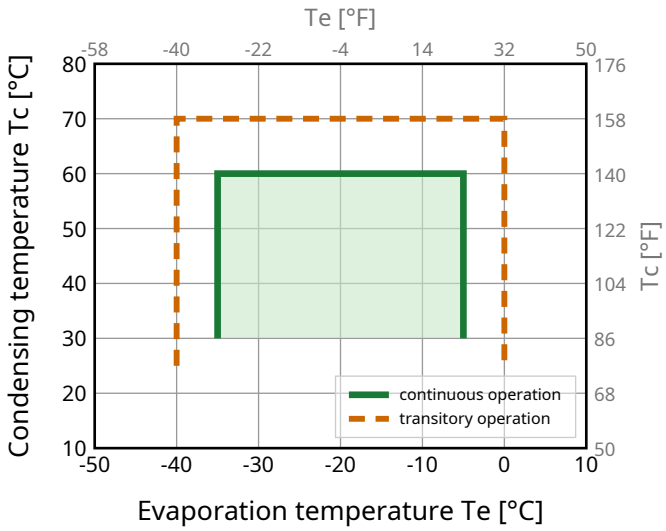
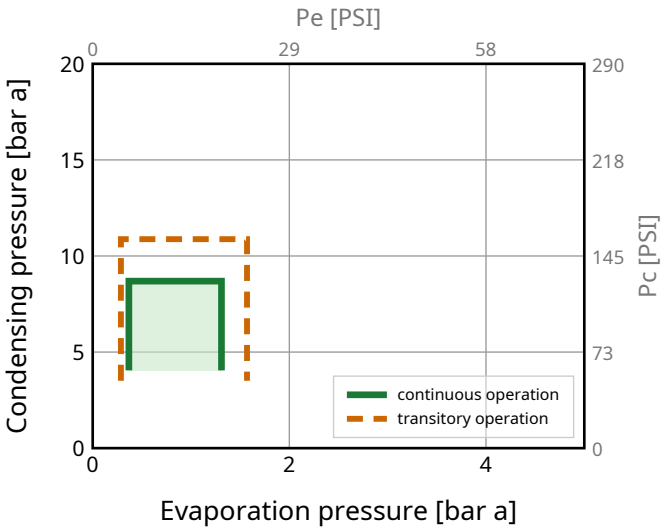
Components
. terminal board (PTC, 4.8mm) 15164000
b cover terminal board 10636401
. cable clamp 16058100
. screw - uni6954 10636000
. screw - uni6954 10636200
. screw uni en iso 4757 10641201

Alternative components
. terminal board (PTC, 6.3mm) 15162500

Operation Pressure Range





Model
HTK12AA Configuration 1

Sales code:
16111600

Standard Conditions

R600a, 220 V/50 Hz, RSIR, static

pe	pc	RGT	Tliq	Cooling capacity			COP	EER	P	I	ṁ	
[°C] [°F]	[°C] [°F]	[°C] [°F]	[°C] [°F]	[W]	[Btu/h]	[kcal/h]	[W/W]	[Btu/Wh]	[W]	[A]	[kg/h]	
-23.3 -10	54.4 129.9	32.2 90	32.2 90	**198**	675	170	**1.63**	5.57	121	0.87	2.12	**ASHRAE LBP**
-25 -13	55 131	32 89.6	55 131	**149**	508	128	**1.28**	4.38	116	0.84	1.94	**CECOMAF LBP**
-35 -31	40 104	20 68	40 104	**96**	328	83	**1.15**	3.93	83	0.72	1.17	**EN12900 LBP**
-23.3 -10	48.8 119.8	4.4 39.9	48.8 119.8	**160**	545	137	**1.35**	4.60	118	0.86	2.33	**ARI540 LBP**
-23.3 -10	40.6 105.1	32.2 90	32.2 90	**207**	708	178	**1.81**	6.16	115	0.84	2.23	**AHAM LBP**
-35 -31	45 113	32 89.6	45 113	**93**	318	80	**1.11**	3.79	84	0.71	1.11	**opt LBP**

Performance Tables

R600a, 220 V/50 Hz, RSIR, static

pc= 45/113 | RGT= 32/89.6 | Tliq= 45/113 | °C/°F

pe		Cooling capacity			COP	EER	P	I	ṁ
[°C]	[°F]	[W]	[Btu/h]	[kcal/h]	[W/W]	[Btu/Wh]	[W]	[A]	[kg/h]
-35	-31	**93**	318	80	**1.11**	3.79	84	0.71	1.11
-30	-22	**129**	439	111	**1.31**	4.47	98	0.77	1.53
-25	-13	**169**	578	146	**1.51**	5.16	112	0.83	2.02
-20	-4	**216**	735	185	**1.71**	5.83	126	0.89	2.57
-15	5	**267**	911	230	**1.91**	6.52	140	0.96	3.19
-10	14	**324**	1104	278	**2.11**	7.20	153	1.03	3.88
-5	23	**386**	1316	332	**2.31**	7.89	167	1.10	4.63

pc= 55/131 | RGT= 32/89.6 | Tliq= 55/131 | °C/°F

-35	-31	**82**	278	70	**0.96**	3.28	85	0.69	1.06
-30	-22	**112**	384	97	**1.12**	3.83	100	0.77	1.47
-25	-13	**149**	508	128	**1.28**	4.38	116	0.84	1.94
-20	-4	**191**	652	164	**1.45**	4.93	132	0.93	2.49
-15	5	**238**	813	205	**1.60**	5.48	148	1.01	3.12
-10	14	**291**	994	250	**1.76**	6.01	165	1.10	3.82
-5	23	**349**	1192	300	**1.92**	6.54	182	1.19	4.60

Model
HTK12AA Configuration 2

Sales code:
16111600

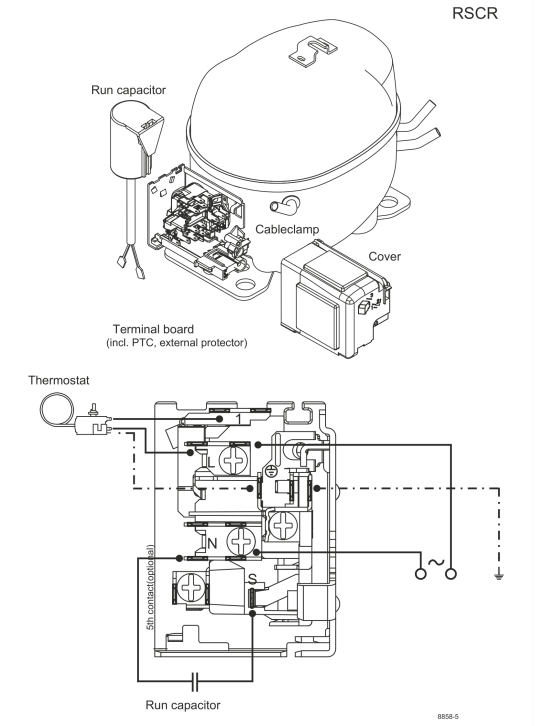
Configuration

Motor configuration	**RSCR**
Power supply (nominal)	**220-240 V/50 Hz 1~**
Refrigerant	**R600a**
Application	**LBP**
Voltage range	**187-264 V**
Starting torque	**LST**
Approvals	**VDE**
Starting device type	**PTC**
Run capacitor	**4 µF**
Start capacitor	**-/-**

Ambient/ machine room temperatures minimum /maximum
Ambient temperature range: 10 - 43°C / 50 - 109°F
Machine room temp. compressor: 10 - 48°C / 50 - 118°F

System Cooling
static

Electrical Accessories / Wiring Diagram



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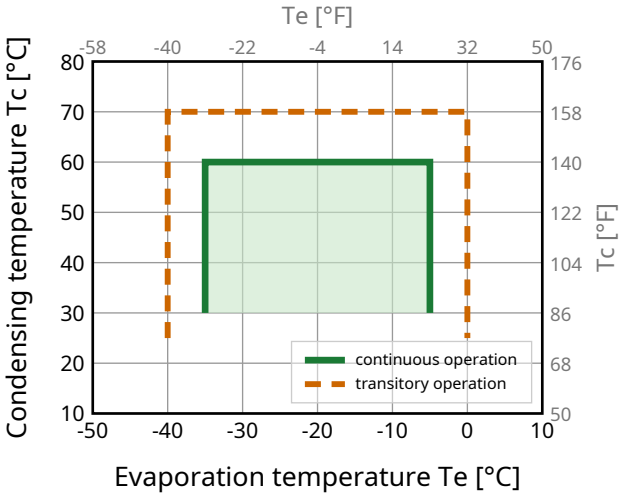
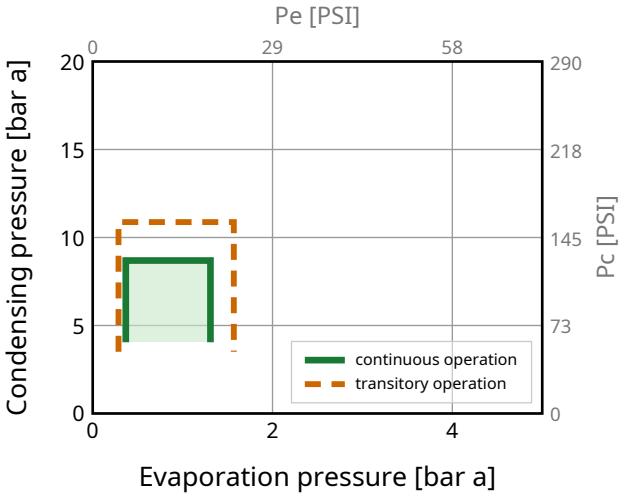
Components
. terminal board (PTC, 4.8mm) 15164000
. run capacitor (4µF, 4.8mm) 10693001
b cover terminal board 10636401
. cable clamp 16058100
. screw - uni6954 10636000
. screw - uni6954 10636200

Alternative components
. terminal board (PTC, 6.3mm) 15162500
. run capacitor (4µF, 6.3mm) 15186801
. screw uni en iso 4757 10641201

Operation Pressure Range





Model
HTK12AA Configuration 2

Sales code:
16111600

Standard Conditions

R600a, 220 V/50 Hz, RSCR, static

pe	pc	RGT	Tliq	Cooling capacity			COP	EER	P	I	ṁ	
[°C] [°F]	[°C] [°F]	[°C] [°F]	[°C] [°F]	[W]	[Btu/h]	[kcal/h]	[W/W]	[Btu/Wh]	[W]	[A]	[kg/h]	
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-35 -31	40 104	20 68	40 104	**96**	328	83	**1.22**	4.17	79	0.54	1.17	**EN12900 LBP**
-23.3 -10	48.8 119.8	4.4 39.9	48.8 119.8	**160**	545	137	**1.40**	4.79	114	0.64	2.33	**ARI540 LBP**
-23.3 -10	40.6 105.1	32.2 90	32.2 90	**207**	708	178	**1.88**	6.40	110	0.63	2.23	**AHAM LBP**
-35 -31	45 113	32 89.6	45 113	**93**	318	80	**1.18**	4.02	79	0.53	1.11	**opt LBP**

Performance Tables

R600a, 220 V/50 Hz, RSCR, static

pc= 45/113 | RGT= 32/89.6 | Tliq= 45/113 | °C/°F

pe		Cooling capacity			COP	EER	P	I	ṁ
[°C]	[°F]	[W]	[Btu/h]	[kcal/h]	[W/W]	[Btu/Wh]	[W]	[A]	[kg/h]
-35	-31	**93**	318	80	**1.18**	4.02	79	0.53	1.11
-30	-22	**129**	439	111	**1.38**	4.70	93	0.57	1.53
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-10	14	**324**	1104	278	**2.18**	7.42	149	0.77	3.88
-5	23	**386**	1316	332	**2.38**	8.12	162	0.82	4.63

pc= 55/131 | RGT= 32/89.6 | Tliq= 55/131 | °C/°F

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-25	-13	**149**	508	128	**1.34**	4.57	111	0.63	1.94
-20	-4	**191**	652	164	**1.50**	5.12	127	0.69	2.49
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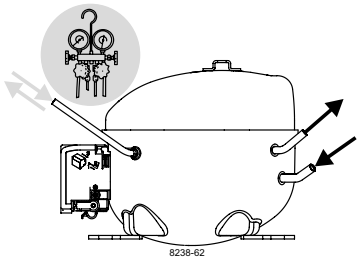


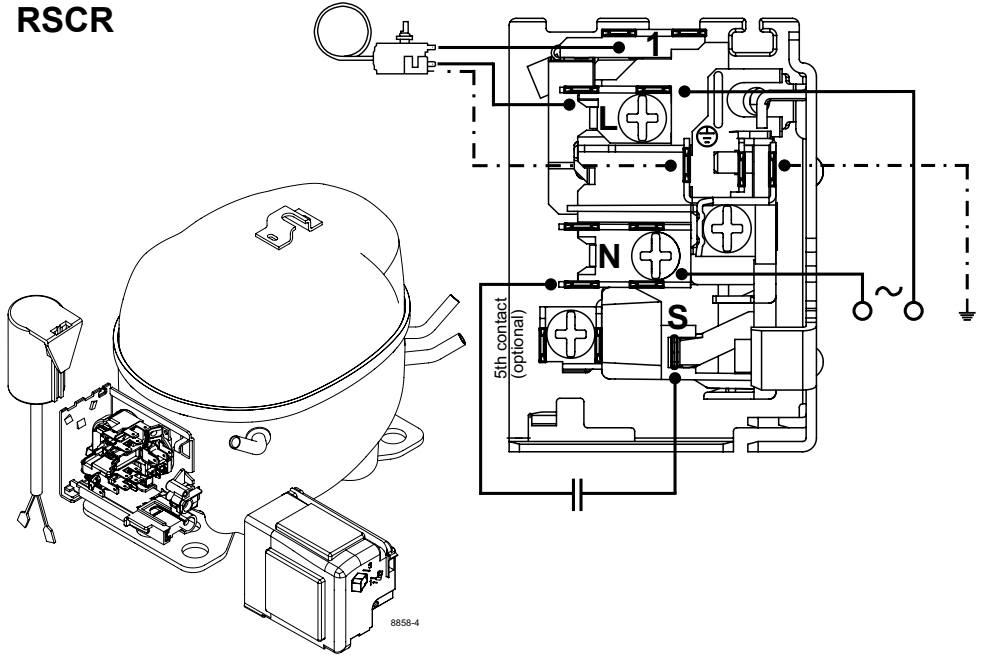
K-Series Compressors
GTK, HKK, HMK, HTK, HXK, HZK

SECOP

Keep electrical equipment clear from oil, chemicals, and water

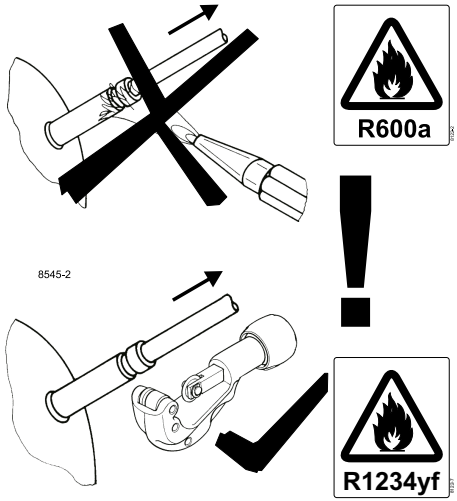
When operated with a flammable refrigerant, only spark-proof starting equipment is allowed.

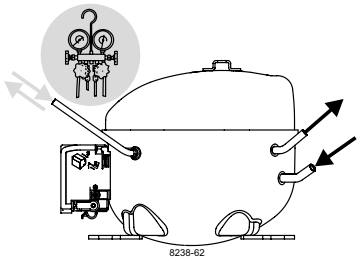
RSCR



Service/Repair – R600a, R1234yf

(applies to all flammable refrigerants)





K-Series Compressors
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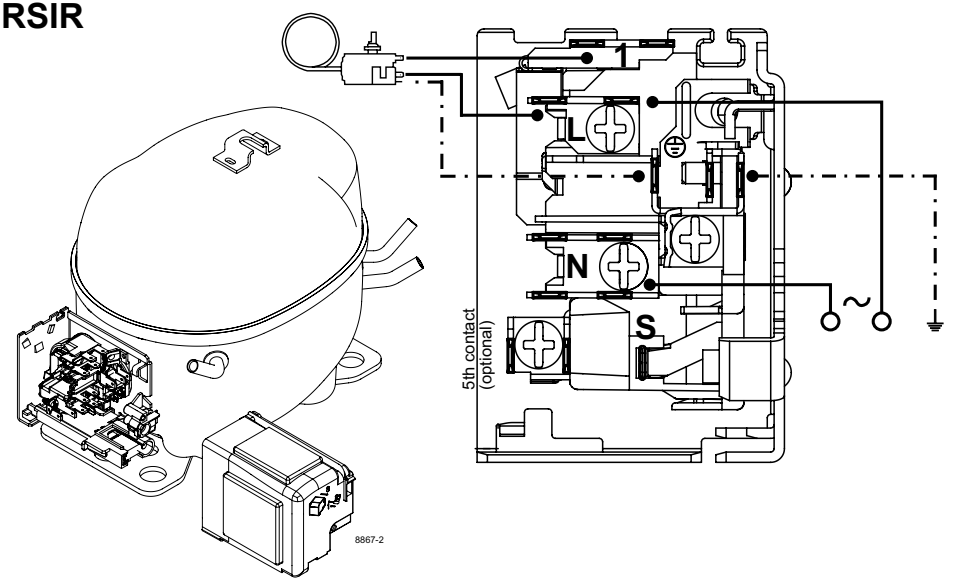
RSIR



Service/Repair – R600a, R1234yf

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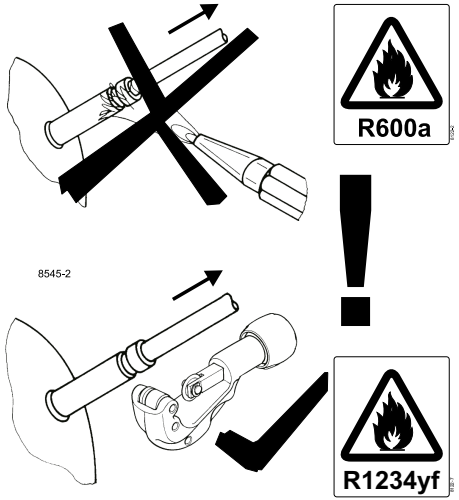

Dismantling, recycling, disposal: At the end of a compressor's lifecycle, proceed by separating and storing components according to their environmental impact. Parts that may cause pollution must be clearly identified and handled separately, ensuring appropriate disposal. Refrigerant gas must not be released into the environment and should be recovered by qualified operators. Compressor oil must also be collected separately. The compressor should be disposed of at specialized disposal centers in accordance with the applicable regulations. **Subject to modifications/alterations. www.secop.com**