

Model
HMK95AA

Sales code:
CDO00164

Compressor Data

Refrigerant(s)	R600a
Refr. charge - tech. limit	150g / 5.29oz
Weight	7.90 kg / 17.42lbs
Displacement	9.60 cm3 / 0.59cu.in
Compressors on pallet	100



General – Configurations With HMK95AA

–	Conf. 1
Motor configuration	RSIR
Power supply (nominal)	220-240 V/50 Hz
Number of phases	1
Voltage range	187-264 V
Approvals	VDE
Starting torque	LST
Refrigerant	R600a
Application	LBP

Application Notes

- Various options of housing are possible (dip-tray fixture) - please contact SECOP-Sales.
- Various options of connectors are possible - please contact SECOP-Sales.
- Provision for PE Grounding is located at the PE Stamp on the compressor

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Compressor Design

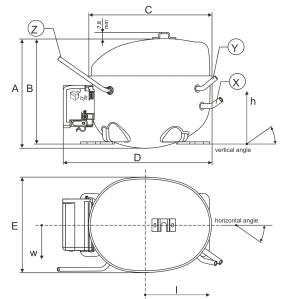
Oil type	Mineral	Motor protection	external
Oil viscosity	5cSt	Max. winding temp.	130 °C
Oil quantity	163 / 5.51fl.oz	Max. discharge temp.	120°C / 248°F
Free gas volume comp.	1,500 cm ³ / 50.72fl.oz		

Compressor Dimensions

Housing

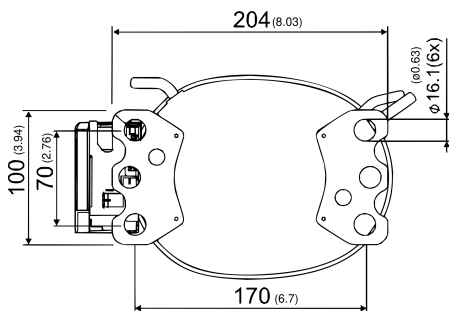
A Height	166mm / 6.54in
B Height	159mm / 6.26in
C Length shell	194mm / 7.64in
D Length w. cover	238mm / 9.37in
E Width	151mm / 5.94in

[Find 3D Model here](#)



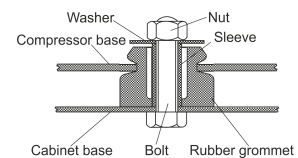
Connectors	Suction X	Discharge Y	Process Z
Diameter [mm]	øi 6.1–6.2 / 0.24–0.24in	øi #N/A–#N/A	øi 5.92–6.08 / 0.23–0.24in
Material	CU	#N/A	CU
Horizontal angle ±2°	45°	13°	0°
Vertical angle ±2°	30°	40°	145°
Position l/h/w [mm]	120/71.5/62 / 4.72/2.81/2.44in	112/105.5/62 / 4.41/4.15/2.44in	-140/136/70 / -5.51/5.35/2.76in
Straight tube l. [mm]	13.5 / 0.53in	#N/A	75 / 2.95in

Mounting Accessories

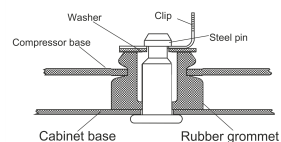


Dimensions in mm [in]

Bolt joint



Snap-on



	one comp.	multi pack
'4ZN' with rubber grommet	–	772N
'4ZN' with rubber grommet and sleeve for M6	–	768N
Bolt joint kit	–	4ZN + 118-1917 (18)
'4ZN' with Snap on kit	–	776N

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Configuration 1

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Configuration

Motor configuration	RSIR
Power supply (nominal)	220-240 V/50 Hz 1~
Refrigerant	R600a
Application	LBP
Voltage range	187-264 V
Starting torque	LST
Approvals	VDE
Starting device type	PTC
Run capacitor	-/-
Start capacitor	-/-
LRA (locked rotor amps / 4s/ U(N))	4.6 A
RLA (rated load amps / 1s/ U(N))	1 A
Cut in current (U(N))	10.1 A

Ambient/ machine room temperatures minimum /maximum

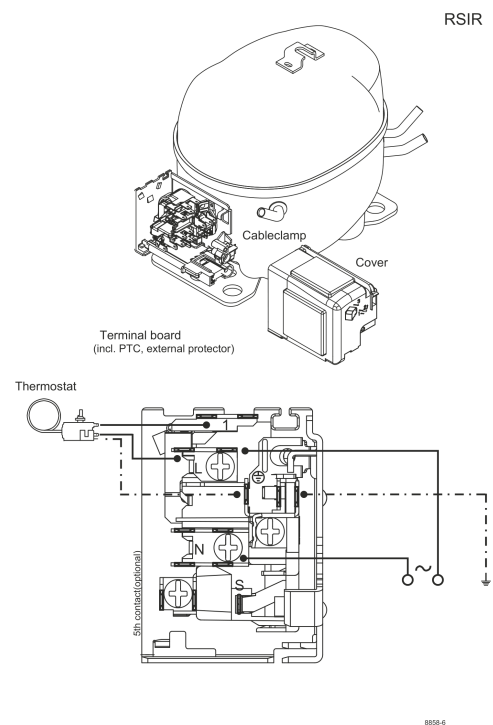
Ambient temperature range: 10 - 43°C / 50 - 109°F

Machine room temp. compressor: 10 - 48°C / 50 - 118°F

System Cooling

static

Electrical Accessories / Wiring Diagram



[View full size](#)

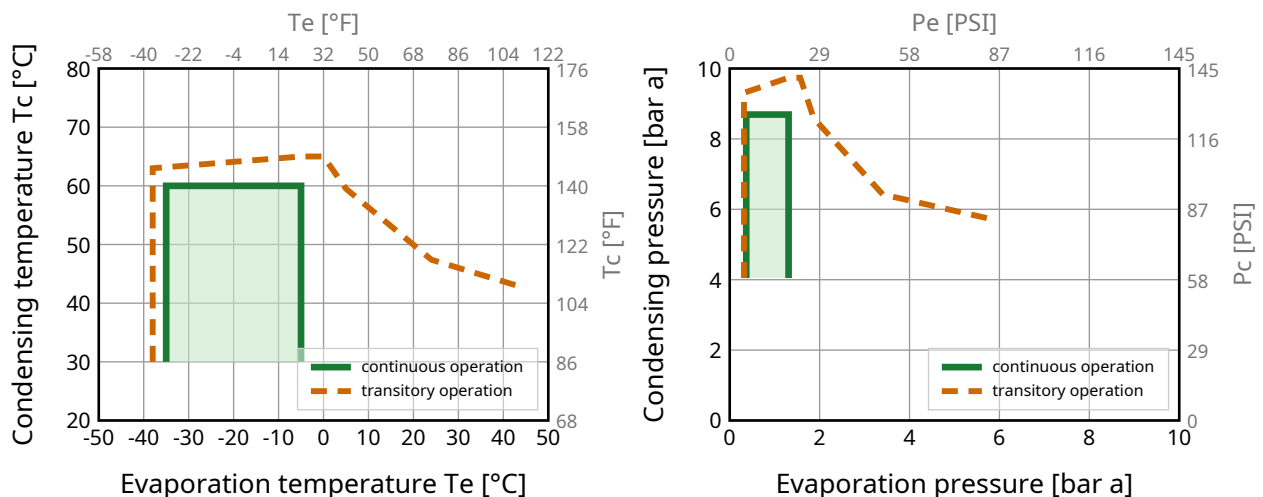
Components

- . terminal board (PTC,4.8mm,K100) ZA F5
- . motor protector BDG AE 18 Fu x AE18FUX
- . cover + clamp + screws (Nr. 4ZN) 16168000
- . evaporation tray (optional) 113188_

Alternative components

- . terminal board (PTC,6.3mm,K100) DA F5
- . motor protector BDG AE 18 Fu x AE18FUX
- . cable clamp 16058100
- . cover 157595_
- . evaporation tray (optional) 113188_

Operation Pressure Range



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Standard Conditions

R600a, 220 V/50 Hz, RSIR, static

pe	pc	RGT	Tliq	Cooling capacity			COP	EER	P	I	m	
[°C] [°F]	[°C] [°F]	[°C] [°F]	[°C] [°F]	[W]	[Btu/h]	[kcal/h]	[W/W]	[Btu/Wh]	[W]	[A]	[kg/h]	
-23.3 -10	54.4 129.9	32.2 90	32.2 90	167	569	144	1.53	5.21	109	0.76	1.79	ASHRAE LBP
-25 -13	55 131	32 89.6	55 131	125	426	108	1.19	4.06	105	0.74	1.63	CECOMAF LBP
-35 -31	40 104	20 68	40 104	73	249	63	0.99	3.38	74	0.63	0.89	EN12900 LBP
-23.3 -10	48.8 119.8	4.4 39.9	48.8 119.8	135	460	116	1.29	4.39	105	0.75	1.97	ARI540 LBP
-23.3 -10	40.6 105.1	32.2 90	32.2 90	175	598	151	1.77	6.03	99	0.74	1.88	AHAM LBP
-25 -13	45 113	32 89.6	45 113	142	484	122	1.45	4.94	98	0.73	1.69	opt LBP

Performance Tables

R600a, 220 V/50 Hz, RSIR, static

pc= 45/113 | RGT= 32/89.6 | Tliq= 45/113 | °C/°F

pe		Cooling capacity			COP	EER	P	I	m
[°C]	[°F]	[W]	[Btu/h]	[kcal/h]	[W/W]	[Btu/Wh]	[W]	[A]	[kg/h]
-35	-31	72	247	62	0.96	3.28	75	0.62	0.86
-30	-22	104	356	90	1.21	4.12	86	0.67	1.24
-25	-13	142	484	122	1.45	4.94	98	0.73	1.69
-20	-4	185	630	159	1.68	5.75	110	0.78	2.20
-15	5	233	795	200	1.92	6.56	121	0.84	2.78
-10	14	287	979	247	2.16	7.38	133	0.90	3.43
-5	23	346	1180	297	2.41	8.23	144	0.96	4.15

pc= 55/131 | RGT= 32/89.6 | Tliq= 55/131 | °C/°F

-35	-31	67	228	57	0.85	2.89	79	0.60	0.87
-30	-22	93	317	80	1.02	3.47	91	0.67	1.21
-25	-13	125	426	108	1.19	4.06	105	0.74	1.63
-20	-4	163	556	140	1.36	4.65	120	0.81	2.13
-15	5	207	706	178	1.54	5.24	135	0.89	2.71
-10	14	257	877	221	1.71	5.82	150	0.96	3.37
-5	23	313	1067	269	1.88	6.40	167	1.04	4.11