

Model			
Designation	HTK80AA	220-240V/50Hz 1~	Sales code: 16068300

Compressor design

Oil type	Mineral	Refrigerant(s)	R600a
Oil viscosity	5cST	Displacement	8,1cm³ / 0,49cu.in
Oil quantity	162cm³ / 5,5fl.oz	Compressors on pallet	100
Refr. charge - tech. limit	150g / 5,3oz		
Free gas volume comp.	1500cm³ / 50,7fl.oz		
Weight	7,9kg / 17,4lbs		
Motor protection	external		
Winding resistance main	25,8Ω (at 25°C)		
Winding resistance aux	16,3Ω (at 25°C)		
Max. winding temp.	130°C / 266°F		
Max. discharge temp.	130°C / 266°F		



General - Configurations with HTK80AA

	Conf. 1	Conf. 2
Motorconfiguration	RSIR	RSCR
Power supply (nominal)	220-240V/50Hz	220-240V/50Hz
Number of phases	1	1
Voltage range	187-264V	187-264V
Approvals	VDE	VDE
Starting torque	LST	LST
Note	Various options of connectors are possible - please contact SECOP-Sales.	

Applications with HTK80AA

	Conf. 1	Conf. 2
Refrigerant	R600a	R600a
Application	LBP	LBP
System cooling	static	static
Hot gas defrost	-/-	-/-
Long interval pull down	-/-	-/-

Electrical data - Configurations with HTK80AA

	Conf. 1	Conf. 2
Starting device type	PTC	PTC
Run capacitor	-/-	3µF
Start capacitor	-/-	-/-
LRA (locked rotor amps / 4s/ U(N))		
RLA (rated load amps / 1s/ U(N))	-/-A	-/-A
Cut in current (U(N))		

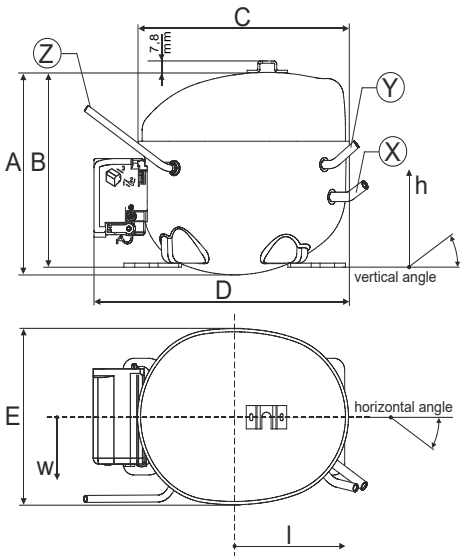
Model

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Compressor dimensions

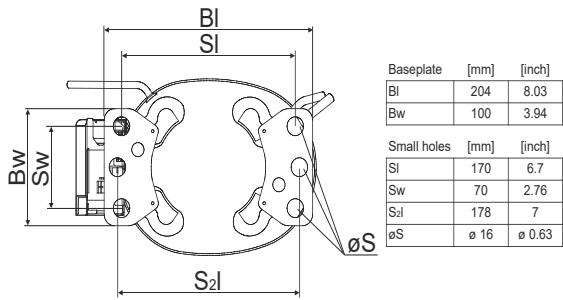
Housing	A Height	166mm / 6,54in
	B Height	159mm / 6,26in
	C Length shell	194mm / 7,64in
	D Length w. cover	238mm / 9,37in
	E Width	151mm / 5,94in

Connectors	Suction X	Discharge Y	Process Z
Diameter [mm]	øi 6,1-6,2	øi 5,1-5,2	øo 5,92-6,08
(i:inside, o:outside) [in]	øi 0,24-0,24	øi 0,2-0,2	øo 0,23-0,24
Material	copper	copper	copper
Horizontal angle	±2° 45°	13°	0°
Vertical angle	±2° 30°	40°	145°
Position l/h/w	[mm] 120/72/62	112/106/62	-140/136/70
	[in] 4,7/2,8/2,4	4,4/4,2/2,4	-5,5/5,4/2,8
Straight tube l.	[mm] 14	14	75
	[in] 0,5	0,5	3

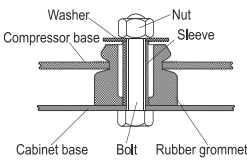


Compressor fixation

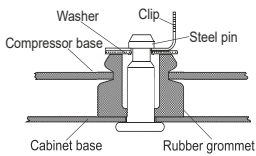
Bolt joint



Baseplate	[mm]	[inch]
BI	204	8.03
BW	100	3.94
Small holes	[mm]	[inch]
SI	170	6.7
SW	70	2.76
S2l	178	7
øS	ø 16	ø 0.63



Snap-on



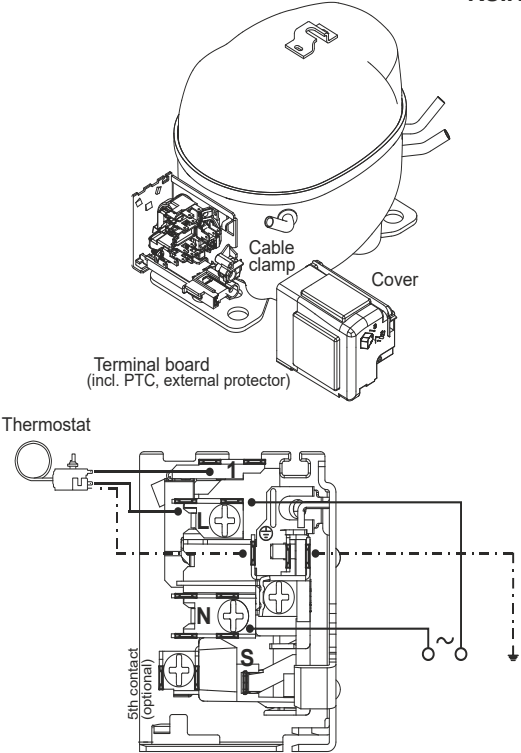
Mounting accessories

'4ZN' with rubber grommet	772N
'4ZN' with rubber grommet and sleeve for M6	768N
Bolt joint kit	4ZN + 118-1917 (18)
'4ZN' with Snap on kit	776N

Application notes

Provision for PE Grounding is located at the PE Stamp on the compressor Housing with dip-tray fixture (omega bracket).
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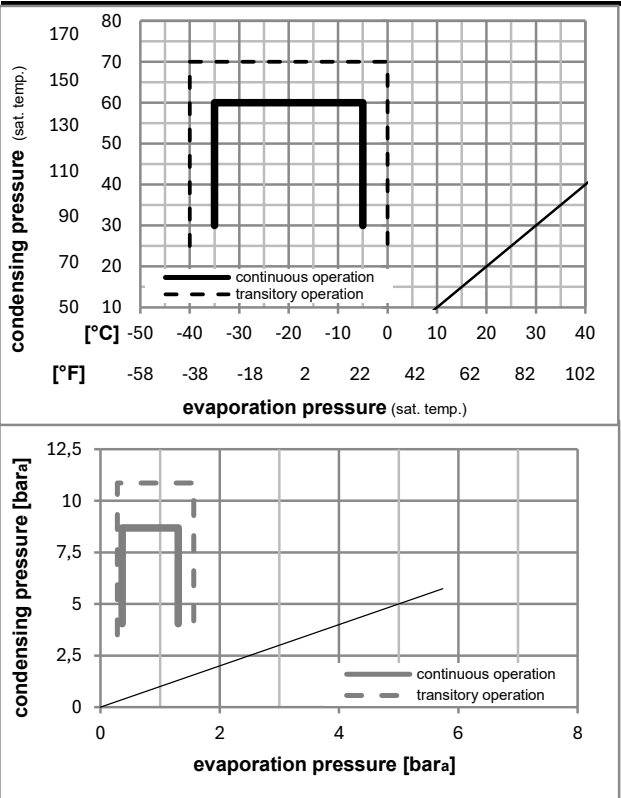
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Designation	HTK80AA	220-240V/50Hz	Conf. 1	Sales code: 16068300

Configuration	Electrical accessories / wiring diagram			
Motorconfiguration	RSIR			
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Refrigerant	R600a			
Application	LBP			
Voltage range	187-264V			
Starting torque	LST			
Approvals	VDE			

Ambient/ machine room temperatures minimum /maximum

Ambient temperature range:	10 - 43°C / 50 - 110°F
Machine room temperature range:	10 - 48°C / 50 - 119°F
Compressor cooling:	static

Operation pressure range



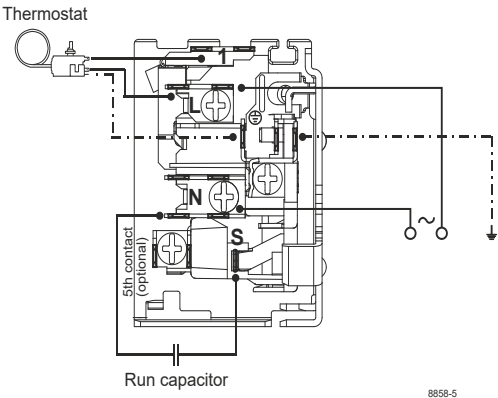
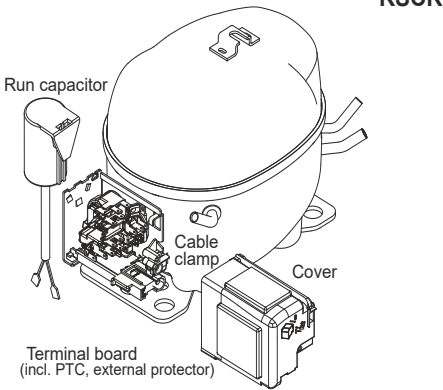
<u>Components</u>		
.	terminal board (PTC, 4.8mm)	15164300
b	cover terminal board	10636401
.	cable clamp	11341000
.	screw - uni6954	10636000
.	screw - uni6954	10636200
.	screw uni en iso 4757	10641201

Model					
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Optimization + standard conditions			R600a, 220V/50Hz, RSIR, static, VDE		

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Condensing pressure (saturation temperature)																									
Return gas temp.																									
Liquid temp.																									
Cooling capacity																									
COP																									
EER																									
Power consumption																									
Current consumption																									
Ref. mass flow																									
pe		pc		RGT		Tliq		[W]		[Btu/h]		[kcal/h]		[W/W]		[Btu/Wh]		[kcal/Wh]		P1		I		ṁ	
[°C]		[°F]		[°C]		[°F]		[W]		[Btu/h]		[kcal/h]		[W/W]		[Btu/Wh]		[kcal/Wh]		[W]		[A]		[kg/h]	
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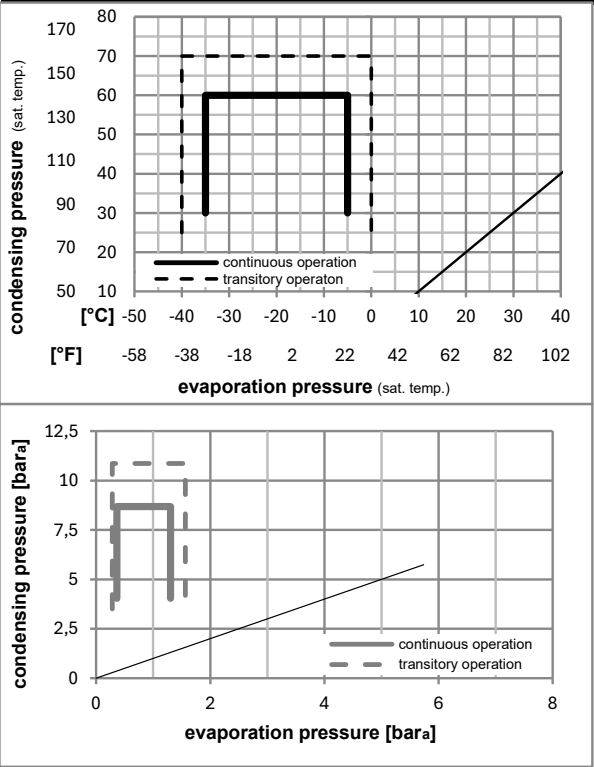
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.	cable clamp	11341000
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.	screw - uni6954	10636200

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Optimization + standard conditions

R600a, 220V/50Hz, RSCR, static, VDE

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Condensing pressure (saturation temperature)															
Return gas temp.															
Liquid temp.															
Cooling capacity															
COP															
EER															
Power consumption															
Current consumption															
Ref. mass flow															
	pe	pc	RGT	Tliq	[W]	[Btu/h]	[kcal/h]	[W/W]	[Btu/Wh]	[kcal/Wh]	P1	I	m		
[°C]															
[°F]															
	-23	54	32	32	136,1	465	117,2	1,66	5,66	1,43	82,1	0,39	1,46	ASHRAE LBP	
	-10	130	90	90											
														</	

Performance tables

R600a, 220V/50Hz, RSCR, static, VDE

	pe		Cooling capacity			COP	EER		P1	I	m
	[°C]	[°F]	[W]	[Btu/h]	[kcal/h]	[W/W]	[Btu/Wh]	[kcal/Wh]	[W]	[A]	[kg/h]
[°C / °F]	-35	-31	62,9	215	54,1	1,06	3,61	0,91	59,5	0,32	0,75
cond. pressure	-30	-22	87,5	299	75,3	1,32	4,51	1,14	66,3	0,35	1,04
pc= 45/113	-25	-13	117,3	400	100,9	1,59	5,43	1,37	73,7	0,37	1,40
return gas temp.	-23	-10	128,6	439	110,6	1,68	5,75	1,45	76,3	0,38	1,53
RGT= 32/90	-20	-4	152,1	520	130,9	1,87	6,37	1,61	81,5	0,40	1,81
liquid temp	-15	5	192,1	656	165,3	2,14	7,32	1,84	89,7	0,43	2,30
Tliq= 45/113	-5	23	287,1	981	247,1	2,70	9,22	2,32	106,4	0,50	3,45
[°C / °F]	-35	-31	54,9	188	47,3	0,93	3,18	0,80	59,1	0,31	0,71
cond. pressure	-30	-22	75,7	258	65,1	1,10	3,76	0,95	68,7	0,34	0,99
pc= 55/131	-25	-13	101,8	348	87,6	1,29	4,41	1,11	78,9	0,38	1,33
return gas temp	-23	-10	111,9	382	96,3	1,36	4,63	1,17	82,5	0,39	1,46
RGT= 32/90	-20	-4	133,3	455	114,7	1,49	5,08	1,28	89,6	0,41	1,74
liquid temp	-15	5	170,0	581	146,3	1,69	5,76	1,45	100,8	0,45	2,23
Tliq= 55/131	-5	23	259,4	886	223,2	2,10	7,16	1,80	123,7	0,53	3,41