

Model
SC12CLX.2

Sales code:
104L2673

Compressor Data

Refrigerant(s)	R404A / R507
Refr. charge - tech. limit	1300g / 45.86oz
Weight	13.70 kg / 30.20lbs
Displacement	12.87 cm3 / 0.79cu.in
Compressors on pallet	80



General – Configurations With SC12CLX.2

-	Conf. 1	Conf. 2
Motor configuration	CSIR	CSIR
Power supply (nominal)	220-240 V/50 Hz	208-230 V/60 Hz
Number of phases	1	1
Voltage range	198-254 V	198-254 V
Approvals	UL, VDE, CCC, KC	UL, VDE, CCC, KC
Starting torque	HST	HST
Refrigerant	R404A	R404A
Application	LBP	LBP
Hot gas defrost	OK	OK
Long interval pull down	OK	OK

Application Notes

- Compressor with noise optimization kit.
- Provision for PE Grounding is located at the PE Stamp on the compressor

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Compressor Design

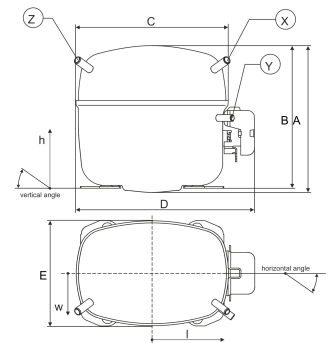
Oil type	POE	Winding resistance main	3.7 Ohm
Oil viscosity	32cSt	Winding resistance aux	14 Ohm
Oil quantity	506 / 17.11fl.oz	Max. winding temp.	125 °C
Free gas volume comp.	1,510 cm ³ / 51.06fl.oz	Max. discharge temp.	135°C / 275°F
Motor protection	internal		

Compressor Dimensions

Housing

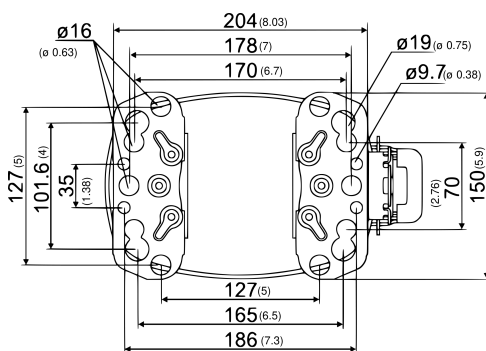
A Height	219mm / 8.62in
B Height	213mm / 8.39in
C Length shell	239mm / 9.41in
D Length w. cover	255mm / 10.04in
E Width	151mm / 5.94in

[Find 3D Model here](#)



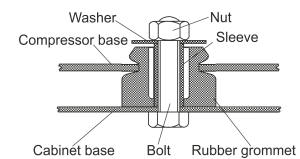
Connectors	Suction X	Discharge Y	Process Z
Diameter [mm]	øi 9.54–9.72 / 0.38–0.38in	øi 6.41–6.59 / 0.25–0.26in	øi 6.41–6.59 / 0.25–0.26in
Material	CU	CU	CU
Horizontal angle ±2°	37°	37°	143°
Vertical angle ±2°	30°	0°	150°
Position l/h/w [mm]	107/193/55 / 4.21/7.60/2.17in	115/110/63 / 4.53/4.33/2.48in	-107/193/55 / -4.21/7.60/2.17in
Straight tube l. [mm]	12 / 0.47in	12 / 0.47in	12 / 0.47in

Mounting Accessories

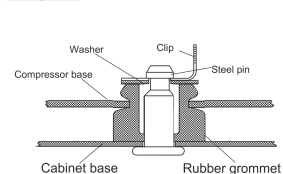


Dimensions in mm [in]

Bolt joint



Snap-on



	one comp.	multi pack
Bolt joint M6 ø16mm	118-1917	118-1918
Bolt joint ø1/4" ø16mm	118-1946	-
Bolt joint ø1/4" ø19mm	118-1949	-
Snap-on ø7,3 ø16mm	118-1947	118-1919

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Configuration 1

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Configuration

Motor configuration	CSIR
Power supply (nominal)	220-240 V/50 Hz 1~
Refrigerant	R404A
Application	LBP
Voltage range	198-254 V
Starting torque	HST
Approvals	UL, VDE, CCC, KC
Starting device type	relay
Run capacitor	-/-
Start capacitor	80 µF
LRA (locked rotor amps / 4s/ U(N))	23.4 A
RLA (rated load amps / 1s/ U(N))	4.3 A
Cut in current (U(N))	23.4 A

Ambient/ machine room temperatures minimum /maximum

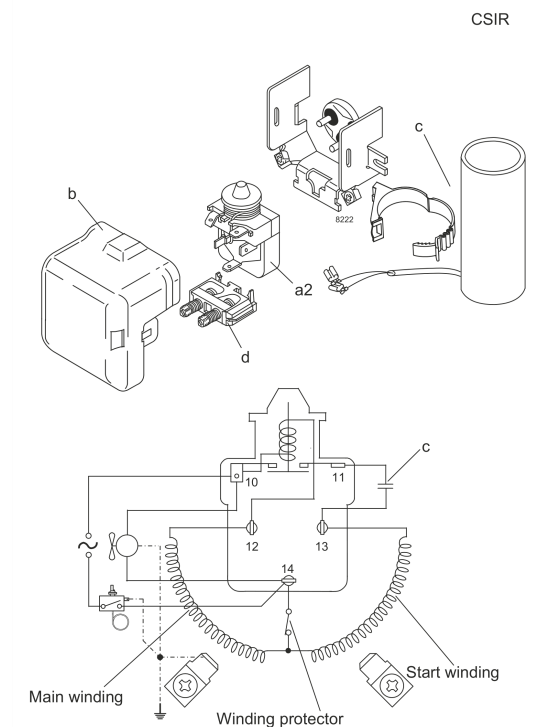
Ambient temperature range: 10 - 38°C / 50 - 100°F

Machine room temp. compressor: 10 - 43°C / 50 - 109°F

System Cooling

fan 3m/s

Electrical Accessories / Wiring Diagram



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Components

a2 relay 117U6019

c start capacitor (80µF) 117U5017

d cord relief 103N1004

b plastic cover 103N2009

Alternative components

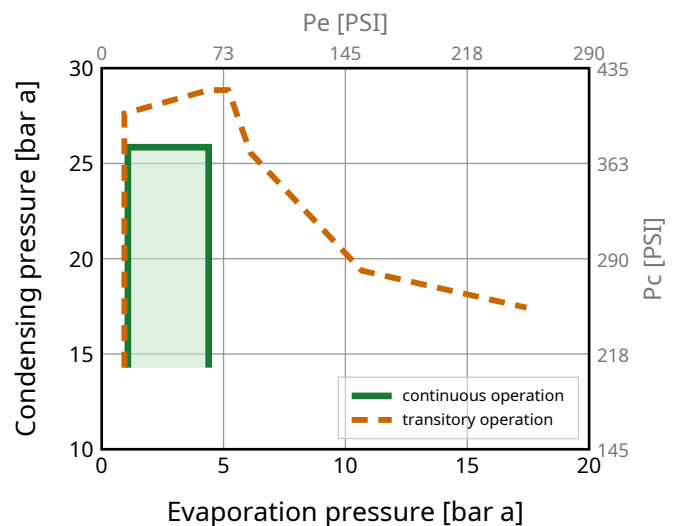
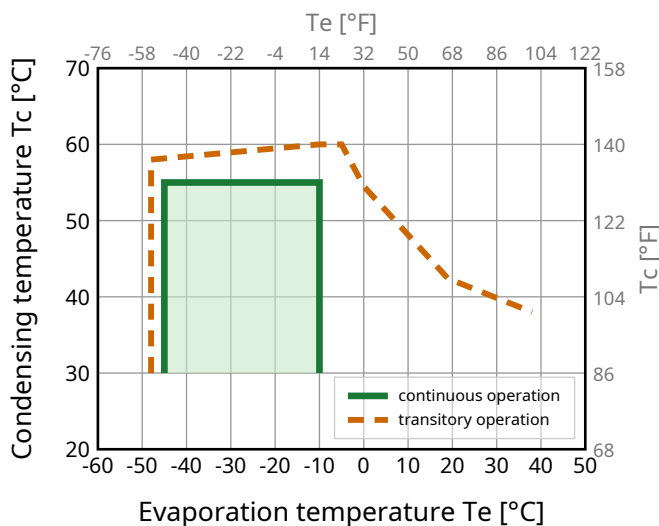
a2 relay 117U6019

c start capacitor i-pack 40# (80µF) 117U5067

d cord relief 103N1004

b plastic cover 103N2008

Operation Pressure Range



Model

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Configuration 1

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Standard Conditions

R404A, 220 V/50 Hz, CSIR, fan 3m/s

pe	pc	RGT	Tliq	Cooling capacity			COP	EER	P	I	m	
[°C] [°F]	[°C] [°F]	[°C] [°F]	[°C] [°F]	[W]	[Btu/h]	[kcal/h]	[W/W]	[Btu/Wh]	[W]	[A]	[kg/h]	
-23.3 -10	54.4 129.9	32.2 90	32.2 90	593	2025	510	1.15	3.92	516	3.35	13.79	ASHRAE LBP
-25 -13	55 131	32 89.6	55 131	398	1360	343	0.81	2.75	495	3.28	12.43	CECOMAF LBP
-35 -31	40 104	20 68	40 104	322	1097	277	0.89	3.03	363	3.02	8.72	EN12900 LBP
-23.3 -10	48.8 119.8	4.4 39.9	48.8 119.8	449	1533	386	0.89	3.05	503	3.35	15.85	ARI540 LBP
-23.3 -10	40.6 105.1	32.2 90	32.2 90	686	2339	590	1.41	4.81	486	3.33	15.94	AHAM LBP
-35 -31	45 113	32 89.6	45 113	294	1002	253	0.81	2.75	364	3.00	7.83	opt LBP

Performance Tables

R404A, 220 V/50 Hz, CSIR, fan 3m/s

pc= 45/113 | RGT= 32/89.6 | Tliq= 45/113 | °C/°F

pe		Cooling capacity			COP	EER	P	I	m
[°C]	[°F]	[W]	[Btu/h]	[kcal/h]	[W/W]	[Btu/Wh]	[W]	[A]	[kg/h]
-45	-49	130	444	112	0.51	1.75	253	2.77	3.45
-40	-40	205	699	176	0.66	2.26	310	2.88	5.45
-35	-31	294	1002	253	0.81	2.75	364	3.00	7.83
-30	-22	399	1360	343	0.95	3.24	420	3.13	10.68
-25	-13	522	1782	449	1.10	3.75	476	3.29	14.05
-20	-4	666	2274	573	1.25	4.26	533	3.46	18.04
-15	5	834	2844	717	1.40	4.78	594	3.65	22.73
-10	14	1026	3500	882	1.56	5.31	659	3.86	28.20

pc= 55/131 | RGT= 32/89.6 | Tliq= 55/131 | °C/°F

-45	-49	62	213	54	0.27	0.92	230	2.64	1.91
-40	-40	128	436	110	0.43	1.46	299	2.78	3.92
-35	-31	204	696	176	0.56	1.91	365	2.93	6.29
-30	-22	294	1001	252	0.68	2.33	430	3.10	9.10
-25	-13	398	1360	343	0.81	2.75	495	3.28	12.43
-20	-4	521	1778	448	0.93	3.17	561	3.48	16.36
-15	5	663	2264	571	1.05	3.60	629	3.71	21.00
-10	14	828	2825	712	1.18	4.04	700	3.94	26.46

Model

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Configuration 2

Sales code:

104L2673

Configuration

Motor configuration	CSIR
Power supply (nominal)	208-230 V/60 Hz 1~
Refrigerant	R404A
Application	LBP
Voltage range	198-254 V
Starting torque	HST
Approvals	UL, VDE, CCC, KC
Starting device type	relay
Run capacitor	-/-
Start capacitor	80 µF
LRA (locked rotor amps / 4s/ U(N))	23.4 A
RLA (rated load amps / 1s/ U(N))	4.3 A
Cut in current (U(N))	23.4 A

Ambient/ machine room temperatures minimum /maximum

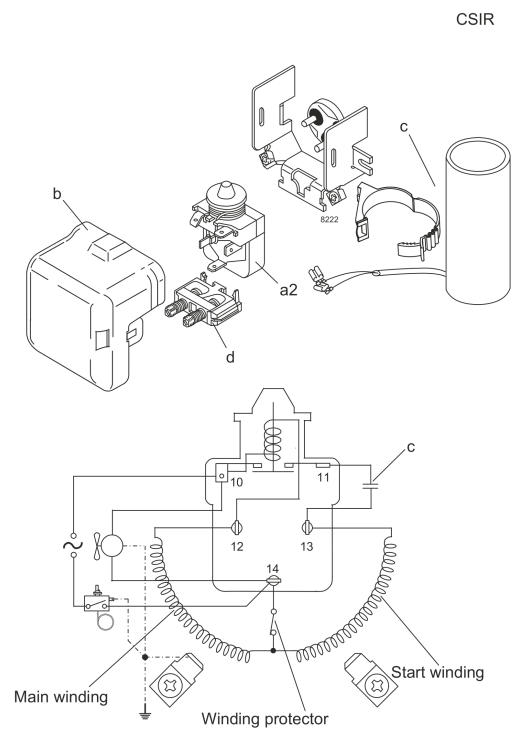
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System Cooling

fan 3m/s

Electrical Accessories / Wiring Diagram



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c start capacitor (80µF) 117U5017

d cord relief 103N1004

b plastic cover 103N2009

Alternative components

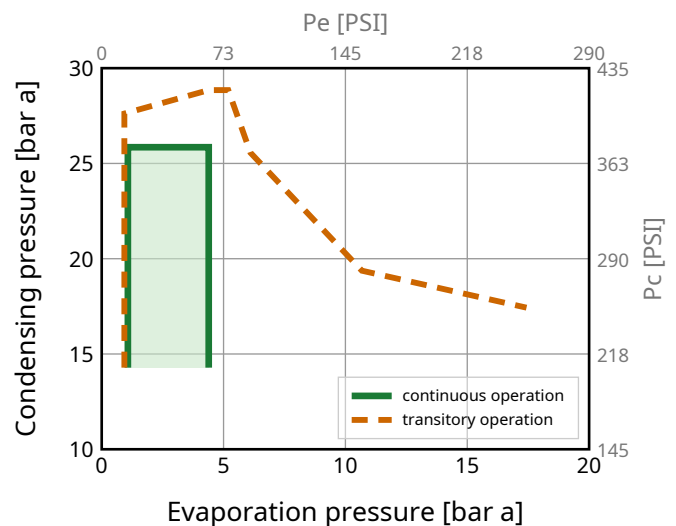
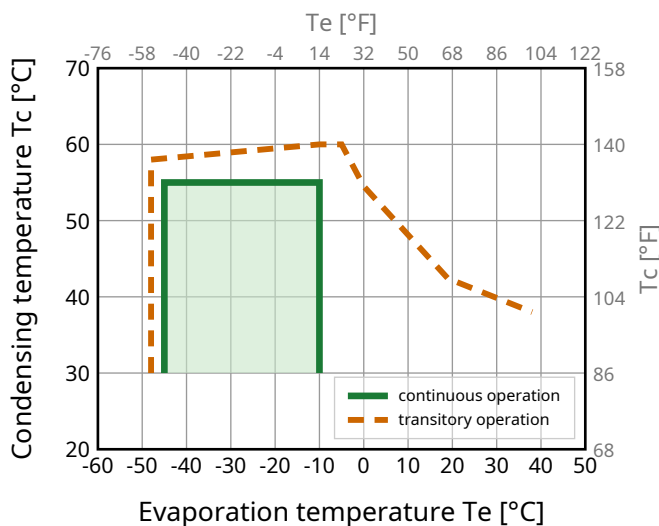
a2 relay 117U6019

c start capacitor i-pack 40# (80µF) 117U5067

d cord relief 103N1004

b plastic cover 103N2008

Operation Pressure Range



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Configuration 2

Sales code:
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Standard Conditions

R404A, 220 V/60 Hz, CSIR, fan 3m/s

pe	pc	RGT	Tliq	Cooling capacity			COP	EER	P	I	ṁ	
[°C] [°F]	[°C] [°F]	[°C] [°F]	[°C] [°F]	[W]	[Btu/h]	[kcal/h]	[W/W]	[Btu/Wh]	[W]	[A]	[kg/h]	
-23.3 -10	54.4 129.9	32.2 90	32.2 90	707	2412	608	1.19	4.07	592	3.09	16.43	ASHRAE LBP
-25 -13	55 131	32 89.6	55 131	473	1613	406	0.84	2.85	566	3.00	14.74	CECOMAF LBP
-35 -31	40 104	20 68	40 104	379	1292	326	0.96	3.27	396	2.62	10.26	EN12900 LBP
-23.3 -10	48.8 119.8	4.4 39.9	48.8 119.8	538	1836	463	0.93	3.19	576	3.10	18.99	ARI540 LBP
-23.3 -10	40.6 105.1	32.2 90	32.2 90	826	2817	710	1.49	5.08	554	3.07	19.19	AHAM LBP
-35 -31	45 113	32 89.6	45 113	343	1171	295	0.86	2.94	398	2.60	9.15	opt LBP

Performance Tables

R404A, 220 V/60 Hz, CSIR, fan 3m/s

pc= 45/113 | RGT= 32/89.6 | Tliq= 45/113 | °C/°F

pe		Cooling capacity			COP	EER	P	I	ṁ
[°C]	[°F]	[W]	[Btu/h]	[kcal/h]	[W/W]	[Btu/Wh]	[W]	[A]	[kg/h]
-45	-49	141	481	121	0.55	1.89	255	2.28	3.74
-40	-40	233	796	201	0.71	2.43	327	2.43	6.20
-35	-31	343	1171	295	0.86	2.94	398	2.60	9.15
-30	-22	473	1614	407	1.01	3.44	469	2.79	12.66
-25	-13	626	2135	538	1.16	3.95	541	3.01	16.84
-20	-4	804	2743	691	1.31	4.46	615	3.25	21.77
-15	5	1010	3448	869	1.46	4.97	693	3.52	27.55
-10	14	1248	4259	1074	1.61	5.48	777	3.81	34.32

pc= 55/131 | RGT= 32/89.6 | Tliq= 55/131 | °C/°F

-45	-49	57	195	49	0.25	0.86	226	2.10	1.75
-40	-40	138	471	119	0.44	1.50	314	2.29	4.24
-35	-31	232	793	200	0.58	1.99	398	2.50	7.17
-30	-22	343	1170	295	0.71	2.43	482	2.74	10.63
-25	-13	473	1613	406	0.84	2.85	566	3.00	14.74
-20	-4	624	2129	537	0.96	3.28	650	3.28	19.60
-15	5	800	2730	688	1.08	3.70	738	3.59	25.33
-10	14	1004	3425	863	1.21	4.13	829	3.92	32.08