Single
Packs

SECOP

# Single Pack KLF6.6GFHX 115-127V 60Hz CSIR

Single pack code number: **195B4854**

| Position | Title | Code | Amount |
|---|---|---|---|
| 1 | Compressor KLF6.6GFHX | 106G6712 | 1 |
| 2 | Bolt joint for one compressor \| M6 \| ø16mm | 118-1917 | 1 |
| **Below electrical equipment is pre-assembled on the compressor:** | | | |
| 3 | Starting relay (QLZ-11.6A, overload protector T1246/L6) | 117U7080 | 1 |
| 4 | Starting capacitor (240µF 125V, 6.3mm) | 117U5002 | 1 |
| 5 | Cable clamp | 16058100 | 1 |
| 6 | Screw for cable clamp | 10636000 | 1 |
| 7 | Screw for cable clamp | 10636200 | 1 |
| 8 | Cover | 10636401 | 1 |
| 9 | Earth screw | 10641201 | 1 |

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**Model**
**KLF6.6GFHX**

Sales code:
**106G6712**

## Compressor Data

| | |
|---|---|
| Refrigerant(s) | **R134a / R513A** |
| Refr. charge - tech. limit | **300g / 10.58oz** |
| Weight | **9.20 kg / 20.28lbs** |
| Displacement | **6.60 cm3 / 0.40cu.in** |
| Compressors on pallet | **100** |




## General – Configurations With KLF6.6GFHX

| – | **Conf. 1** |
|---|---|
| Motor configuration | CSIR |
| Power supply (nominal) | 115-120 V/60 Hz |
| Number of phases | 1 |
| Voltage range | 103-135 V |
| Approvals | UL |
| Starting torque | HST |
| Refrigerant | R134a |
| Application | LBP+MBP+HBP |
| Hot gas defrost | OK |
| Long interval pull down | OK |

## Application Notes

- Electrical equipment is included and pre-assembled to compressor.
- Provision for PE Grounding is located at the PE Stamp on the compressor

**Model**
**KLF6.6GFHX**

Sales code:
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## Compressor Design

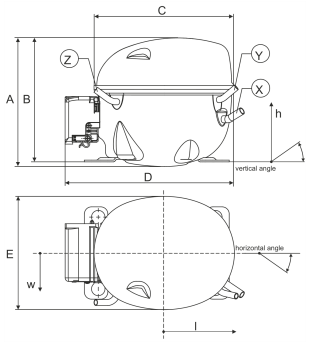
| | | | |
|---|---|---|---|
| Oil type | **POE** | Winding resistance main | **2 Ohm** |
| Oil viscosity | **9,7cSt** | Winding resistance aux | **8.5 Ohm** |
| Oil quantity | **173 cm3 / 5.85fl.oz** | Max. winding temp. | **125 °C** |
| Free gas volume comp. | **1,580 cm3 / 53.43fl.oz** | Max. discharge temp. | **130°C / 266°F** |
| Motor protection | **external** | | |

## Compressor Dimensions

**Housing**

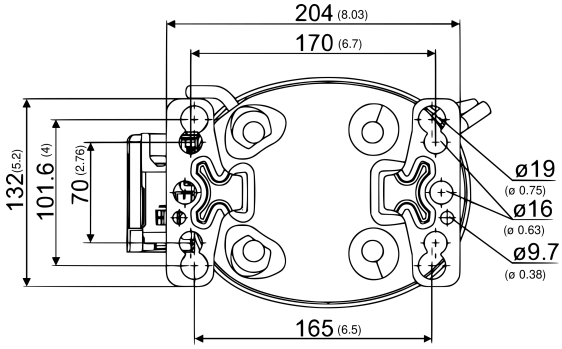
| | |
|---|---|
| A Height | **182mm / 7.17in** |
| B Height | **175mm / 6.89in** |
| C Length shell | **198mm / 7.80in** |
| D Length w. cover | **238mm / 9.37in** |
| E Width | **160mm / 6.30in** |

Find 3D Model here



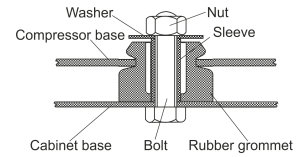

| Connectors | Suction X | Discharge Y | Process Z |
|---|---|---|---|
| Diameter [mm] | øi 8.11–8.29 / 0.32–0.33in | øi 6.41–6.59 / 0.25–0.26in | øi 6.41–6.59 / 0.25–0.26in |
| Material | CU | CU | CU |
| Horizontal angle ±2° | 35° | 13° | 0° |
| Vertical angle ±2° | 30° | 40° | 145° |
| Position l/h/w [mm] | 119/73/59 / 4.69/2.87/2.32in | 117/107/66 / 4.61/4.21/2.60in | -88/101/71 / -3.46/3.98/2.80in |
| Straight tube l. [mm] | 13.5 / 0.53in | 13.5 / 0.53in | 13.5 / 0.53in |

## Mounting Accessories

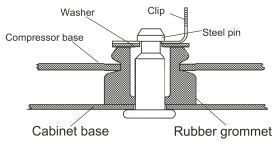



Dimensions in mm [in]

Bolt joint




Snap-on




| | one comp. | multi pack |
|---|---|---|
| Bolt joint \| M6 \| ø16mm | 118-1917 | 118-1918 |
| Bolt joint \| ø1/4" \| ø16mm | 118-1946 | – |
| Bolt joint \| ø1/4" \| ø19mm | 118-1949 | – |
| Snap-on \| ø7,3 \| ø16mm | 118-1947 | 118-1919 |

**Model**
**KLF6.6GFHX** Configuration 1

Sales code:
**106G6712**

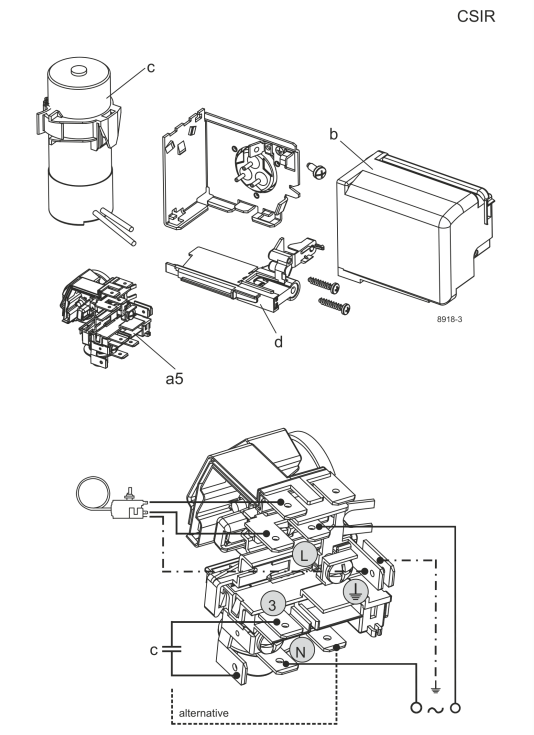
## Configuration

| | |
|---|---|
| Motor configuration | **CSIR** |
| Power supply (nominal) | **115-120 V/60 Hz 1~** |
| Refrigerant | **R134a** |
| Application | **LBP+MBP+HBP** |
| Voltage range | **103-135 V** |
| Starting torque | **HST** |
| Approvals | **UL** |
| Starting device type | **relay** |
| Run capacitor | **-/-** |
| Start capacitor | **240 µF** |
| LRA (locked rotor amps / 4s/ U(N)) | **29.6 A** |
| RLA (rated load amps / 1s/ U(N)) | **4.3 A** |
| Cut in current (U(N)) | **27.5 A** |

**Ambient/ machine room temperatures minimum /maximum**
Ambient temperature range: 10 - 43°C / 50 - 109°F
Machine room temp. compressor: 10 - 48°C / 50 - 118°F

**System Cooling**
fan 3m/s

## Electrical Accessories / Wiring Diagram

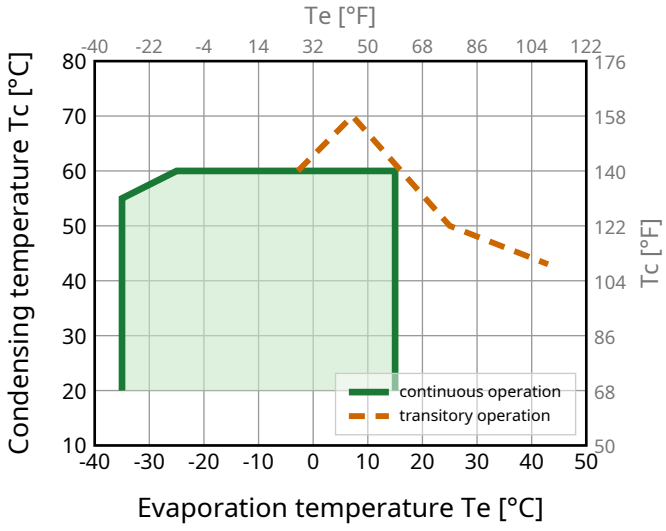


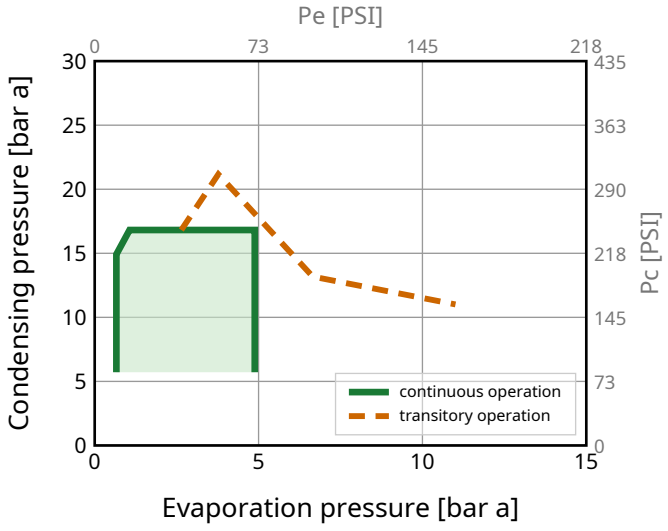

View full size

**Components (already pre-assembled)**
**a5** current relay (T1246/L6) 117U7080
**c** start capacitor (240µF) 117U5002
**b, d** cover + clamp + screws (5VA-compl.) 103N0600

**Alternative components**
**b, d** 100x cover + clamp + screws (5VA) 103N2060
**b, d** cover + clamp + screws (5VA) in bag 103N1060

## Operation Pressure Range



**Model** Sales code:

**KLF6.6GFHX** Configuration 1 **106G6712**

## Standard Conditions

**R134a**, 120 V/60 Hz, CSIR, fan 3m/s

| pe | pc | RGT | Tliq | Cooling capacity | | | COP | EER | P | I | ṁ | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| [°C] [°F] | [°C] [°F] | [°C] [°F] | [°C] [°F] | [W] | [Btu/h] | [kcal/h] | [W/W] | [Btu/Wh] | [W] | [A] | [kg/h] | |
| -23.3 -10 | 54.4 129.9 | 32.2 90 | 32.2 90 | **243** | 828 | 209 | **1.44** | 4.91 | 169 | 2.39 | 4.71 | **ASHRAE LBP** |
| -6.7 20 | 54.4 129.9 | 35 95 | 46.1 115 | **498** | 1700 | 428 | **2.00** | 6.81 | 250 | 2.90 | 10.85 | **ASHRAE MBP** |
| 7.2 45 | 54.4 129.9 | 35 95 | 46.1 115 | **867** | 2958 | 746 | **2.72** | 9.29 | 318 | 3.33 | 19.19 | **ASHRAE HBP** |
| -35 -31 | 40 104 | 20 68 | 40 104 | **119** | 405 | 102 | **1.03** | 3.52 | 115 | 2.02 | 2.60 | **EN12900 LBP** |
| -10 14 | 45 113 | 20 68 | 45 113 | **430** | 1467 | 370 | **2.02** | 6.89 | 213 | 2.67 | 10.03 | **EN12900 MBP** |
| 5 41 | 50 122 | 20 68 | 50 122 | **737** | 2513 | 633 | **2.53** | 8.63 | 291 | 3.16 | 18.48 | **EN12900 HBP** |

## Performance Tables

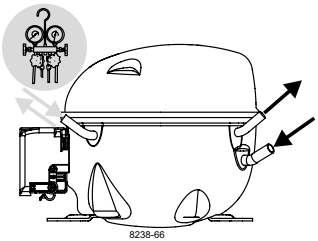
**R134a**, 120 V/60 Hz, CSIR, fan 3m/s

**pc= 45/113 | RGT= 32/89.6 | Tliq= 45/113 | °C/°F**

| pe | | Cooling capacity | | | COP | EER | P | I | ṁ |
|---|---|---|---|---|---|---|---|---|---|
| [°C] | [°F] | [W] | [Btu/h] | [kcal/h] | [W/W] | [Btu/Wh] | [W] | [A] | [kg/h] |
| -35 | -31 | **108** | 367 | 93 | **0.91** | 3.10 | 118 | 2.05 | 2.32 |
| -30 | -22 | **156** | 532 | 134 | **1.16** | 3.97 | 134 | 2.16 | 3.36 |
| -20 | -4 | **278** | 947 | 239 | **1.62** | 5.53 | 171 | 2.41 | 6.02 |
| -10 | 14 | **445** | 1520 | 383 | **2.09** | 7.14 | 213 | 2.67 | 9.73 |
| 0 | 32 | **674** | 2299 | 579 | **2.66** | 9.08 | 253 | 2.92 | 14.87 |
| 10 | 50 | **977** | 3335 | 841 | **3.40** | 11.60 | 287 | 3.14 | 21.88 |
| 15 | 59 | **1162** | 3964 | 999 | **3.87** | 13.20 | 300 | 3.23 | 26.25 |

**pc= 55/131 | RGT= 32/89.6 | Tliq= 55/131 | °C/°F**

| | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|
| -35 | -31 | **77** | 262 | 66 | **0.61** | 2.08 | 126 | 2.10 | 1.82 |
| -30 | -22 | **124** | 422 | 106 | **0.87** | 2.97 | 142 | 2.22 | 2.94 |
| -20 | -4 | **238** | 810 | 204 | **1.29** | 4.39 | 184 | 2.49 | 5.68 |
| -10 | 14 | **390** | 1330 | 335 | **1.67** | 5.68 | 234 | 2.80 | 9.39 |
| 0 | 32 | **595** | 2029 | 511 | **2.08** | 7.11 | 285 | 3.12 | 14.50 |
| 10 | 50 | **867** | 2959 | 746 | **2.60** | 8.87 | 334 | 3.44 | 21.48 |
| 15 | 59 | **1033** | 3525 | 889 | **2.91** | 9.94 | 354 | 3.58 | 25.86 |



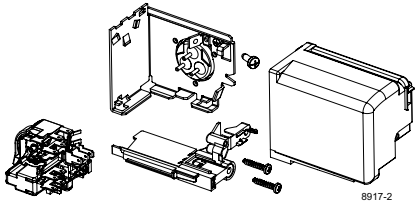

# KL Compressors

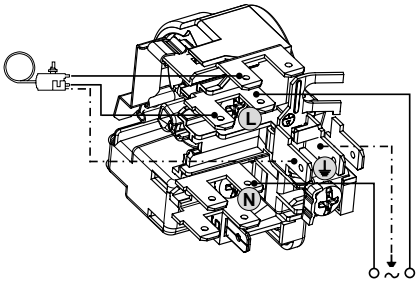
SECOP

Keep electrical equipment clear from oil, chemicals, and water

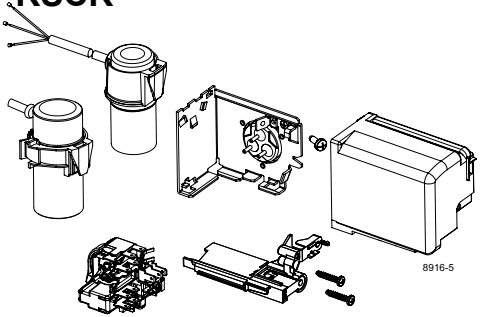
When operated with a flammable refrigerant, only spark-proof starting equipment is allowed.

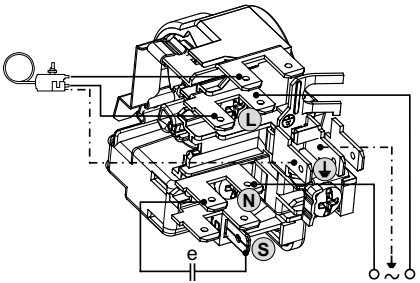
## RSIR



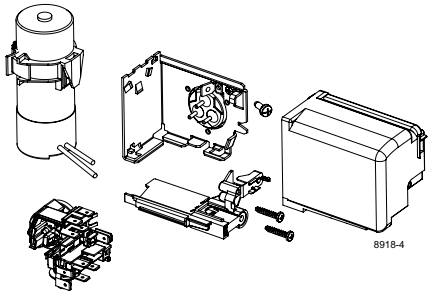



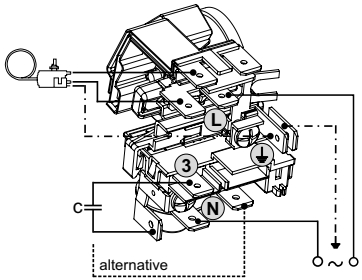

## RSCR

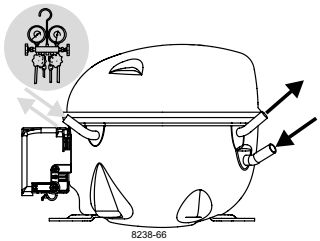



## CSIR






# KL Compressors

SECOP

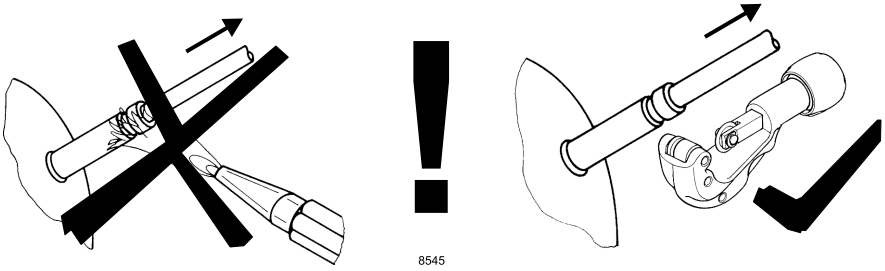
Keep electrical equipment clear from oil, chemicals, and water

When operated with a flammable refrigerant, only spark-proof starting equipment is allowed.

## Service/Repair – R290, R600a, R170, R1270, R1234yf

(applies to all flammable refrigerants)




**Dismantling, recycling, disposal:** At the end of a compressor's lifecycle, proceed by separating and storing components according to their environmental impact. Parts that may cause pollution must be clearly identified and handled separately, ensuring appropriate disposal. Refrigerant gas must not be released into the environment and should be recovered by qualified operators. Compressor oil must also be collected separately. The compressor should be disposed of at specialized disposal centers in accordance with the applicable regulations. **Subject to modifications/alterations. www.secop.com**